

Scotchman[®]

Metal Fabricating Solutions



PRICES FOR #40 PUNCHES & #82 DIES

Prices Are Subject To Change Without Notice.

All Prices Are F.O.B. Philip, South Dakota

Minimum Order \$25.00 (Net)

**#40, #45, #49 & SPLIT RING PUNCHES
& #82, #86, 3 INCH & 6 x 6 DIES FOR MODELS:**

**5075, 6012, 6509, 7012, 7575, 9012, 9075, 12012, 2450,
FI 5009, FI 5109, FI 6008, FI 8507, FI 8510,
DO 70, DO 8514, DO 95, DO 100, DO120, DO 135 & DO 150**

SCOTCHMAN INDUSTRIES, INC.

P.O. BOX 850

PHILIP, SOUTH DAKOTA 57567-0850 U.S.A.



PHONE: 1-800-843-8844 or 1-605-859-2542

FAX: 1-800-843-5545 or 1-605-859-2499

Web Site: www.scotchman.com

E-Mail: info@scotchman.com

SEPTEMBER 1, 2011



#40 Round Punches & #82 Dies - Stocking Sizes

For Materials Under 3/4" W/1-32" Clearance

PUNCH SIZE	PART NUMBER	PRICE	DIE SIZE	PART NUMBER	PRICE
1/8	018000	\$16.00	5/32	018003	\$20.00
5/32	018002	\$16.00	3/16	018005	\$20.00
3/16	018004	\$16.00	7/32	018007	\$20.00
13/64	018205	\$16.00	15/64	018206	\$20.00
7/32	018006	\$16.00	1/4	018009	\$20.00
1/4	018008	\$16.00	9/32	018011	\$20.00
17/64	018207	\$16.00	19/64	018208	\$20.00
9/32	018010	\$16.00	5/16	018013	\$20.00
5/16	018012	\$16.00	11/32	018015	\$20.00
11/32	018014	\$16.00	3/8	018017	\$20.00
3/8	018016	\$16.00	13/32	018019	\$20.00
13/32	018018	\$16.00	7/16	018021	\$20.00
7/16	018020	\$16.00	15/32	018023	\$20.00
15/32	018022	\$16.00	1/2	018025	\$20.00
1/2	018024	\$16.00	17/32	018027	\$20.00
17/32	018026	\$16.00	9/16	018029	\$20.00
9/16	018028	\$16.00	19/32	018031	\$20.00
19/32	018030	\$16.00	5/8	018033	\$20.00
5/8	018032	\$16.00	21/32	018036	\$20.00
21/32	018034	\$16.00	11/16	018038	\$20.00
11/16	018037	\$16.00	23/32	018040	\$20.00
23/32	018039	\$16.00	3/4	018042	\$20.00
3/4	018041	\$16.00	25/32	018121	\$20.00
25/32	018120	\$16.00	13/16	018044	\$20.00
13/16	018043	\$16.00	27/32	018046	\$20.00
27/32	018045	\$16.00	7/8	018048	\$20.00
7/8	018047	\$16.00	29/32	018050	\$20.00
29/32	018049	\$16.00	15/16	018052	\$20.00
15/16	018051	\$16.00	31/32	018054	\$20.00
31/32	018053	\$16.00	1	018056	\$20.00
1	018055	\$16.00	1-1/32	018058	\$20.00
1-1/32	018057	\$16.00	1-1/16	018060	\$20.00
1-1/16	018059	\$16.00	1-3/32	018062	\$20.00
1-3/32	018061	\$16.00	1-1/8	018064	\$20.00
1-1/8	018063	\$16.00	1-5/32	018067	\$20.00
1-5/32	018065	\$16.00	1-3/16	018069	\$24.00
1-3/16	018068	\$16.00	1-7/32	018071	\$24.00
1-7/32	018070	\$16.00	1-1/4	018073	\$24.00
1-1/4	018072	\$16.00	1-9/32	018075	\$24.00

#40 Round Punches & #82 Dies - Stocking Sizes

For Materials 3/4" & Thicker W/1/16" Clearance

PUNCH SIZE	PART NUMBER	PRICE	DIE SIZE	PART NUMBER	PRICE
3/4	018041	\$16.00	13/16	018044	\$20.00
25/32	018120	\$16.00	27/32	018046	\$20.00
13/16	018043	\$16.00	7/8	018048	\$20.00
27/32	018045	\$16.00	29/32	018050	\$20.00
7/8	018047	\$16.00	15/16	018052	\$20.00
29/32	018049	\$16.00	31/32	018054	\$20.00
15/16	018051	\$16.00	1	018056	\$20.00
31/32	018053	\$16.00	1-1/32	018058	\$20.00
1	018055	\$16.00	1-1/16	018060	\$20.00
1-1/32	018057	\$16.00	1-3/32	018062	\$20.00
1-1/16	018059	\$16.00	1-1/8	018064	\$20.00
1-3/32	018061	\$16.00	1-5/32	018067	\$20.00
1-1/8	018063	\$16.00	1-3/16	018069	\$24.00
1-5/32	018065	\$16.00	1-7/32	018071	\$24.00
1-7/32	018070	\$16.00	1-9/32	018075	\$24.00
1-1/4	018072	\$16.00	1-5/16	018077	\$75.00

#45 Round Punches & #86 Dies - Stocking Sizes

For Materials 3/4" & Thicker W/1/16" Clearance

1-9/32	018074	\$45.00	1-11/32	018152	\$75.00
1-5/16	018076	\$45.00	1-3/8	018080	\$75.00
1-11/32	018151	\$45.00	1-13/32	018157	\$75.00
1-3/8	018078	\$45.00	1-7/16	018083	\$75.00
1-13/32	018153	\$45.00	1-15/32	018155	\$75.00
1-7/16	018081	\$45.00	1-1/2	018085	\$75.00
1-15/32	018154	\$45.00	1-17/32	018158	\$75.00
1-1/2	018084	\$45.00	1-9/16	018087	\$75.00
1-17/32	018163	\$45.00	1-19/32	018161	\$75.00
1-9/16	018086	\$45.00	1-5/8	018088	\$75.00



#45 Round Punches & #86 Dies-Stocking Sizes

PUNCH SIZE	PART NUMBER	PRICE	DIE SIZE	PART NUMBER	PRICE
1-9/32	018074	\$45.00	1-5/16	018077	\$75.00
1-5/16	018076	\$45.00	1-11/32	018152	\$75.00
1-11/32	018151	\$45.00	1-3/8	018080	\$75.00
1-3/8	018078	\$45.00	1-13/32	018157	\$75.00
1-13/32	018153	\$45.00	1-7/16	018083	\$75.00
1-7/16	018081	\$45.00	1-15/32	018155	\$75.00
1-15/32	018154	\$45.00	1-1/2	018085	\$75.00
1-1/2	018084	\$45.00	1-17/32	018158	\$75.00
1-17/32	018163	\$45.00	1-9/16	018087	\$75.00
1-9/16	018086	\$45.00	1-19/32	018161	\$75.00
			1-5/8	018088	\$75.00

#49 Round Punches & Dies - Stocking Sizes

(#49 Punches will only accommodate 12012-24M, D.O. 120/200M & D.O. 150/240M)

PUNCH SIZE	PART NUMBER	PRICE	DIE SIZE	DIE STYLE	PART NUMBER	PRICE
1-5/8	018400	\$110.00	1-21/32	3" O.D.	018311	\$110.00
1-11/16	018405	\$110.00	1-23/32	3" O.D.	018316	\$110.00
1-3/4	018410	\$110.00	1-25/32	3" O.D.	018321	\$110.00
1-13/16	018415	\$110.00	1-27/32	3" O.D.	018326	\$110.00
1-7/8	018420	\$110.00	1-29/32	3" O.D.	018327	\$110.00
1-15/16	018423	\$110.00	1-31/32	3" O.D.	018328	\$110.00
2"	018425	\$110.00	2-1/32	6 x 6	018331	\$225.00

Split Ring Round Punches & 3" & 6 x 6 Round Dies - Stocking Sizes

PUNCH SIZE	PUNCH STYLE	PART NUMBER	PRICE	DIE SIZE	DIE STYLE	PART NUMBER	PRICE
1-5/8"	Split Ring	018310	\$110.00	1-21/32"	3" O.D.	018311	\$110.00
1-3/4"	Split Ring	018320	\$110.00	1-25/32"	3" O.D.	018321	\$110.00
2"	Split Ring	018330	\$110.00	2-1/32"	6 x 6	018331	\$225.00
2-1/4"	Split Ring	018340	\$175.00	2-9/32"	6 x 6	018341	\$225.00
2-1/2"	Split Ring	018350	\$175.00	2-17/32"	6 x 6	018351	\$225.00
2-3/4"	Split Ring	018354	\$225.00	2-25/32"	6 x 6	018355	\$225.00
3"	Split Ring	018360	\$225.00	3-1/32"	6 x 6	018361	\$225.00

#82 Round Offset Dies-Stocking Sizes



DIE SIZE	PART NUMBER	PRICE	DIE SIZE	PART NUMBER	PRICE
9/32	023004	\$20.00	5/8	023015	\$20.00
5/16	023005	\$20.00	21/32	023016	\$20.00
11/32	023006	\$20.00	11/16	023017	\$20.00
3/8	023007	\$20.00	23/32	023018	\$20.00
13/32	023008	\$20.00	3/4	023019	\$20.00
7/16	023009	\$20.00	25/32	023020	\$20.00

#82 Round Offset Dies-Stocking Sizes (Continued)

DIE SIZE	PART NUMBER	PRICE	DIE SIZE	PART NUMBER	PRICE
15/32	023010	\$20.00	13/16	023021	\$20.00
1/2	023011	\$20.00	27/32	023022	\$20.00
17/32	023012	\$20.00	7/8	023023	\$20.00
9/16	023013	\$20.00	29/32	023024	\$20.00
19/32	023014	\$20.00			

#40 Round Metric Punches & #82 Dies-Stocking Sizes

PUNCH SIZE	PART NUMBER	PRICE	DIE SIZE	PART NUMBER	PRICE
5MM	021406	\$16.00	5.8MM	021407	\$20.00
6MM	021410	\$16.00	6.8MM	021411	\$20.00
7MM	021414	\$16.00	7.8MM	021415	\$20.00
8MM	021418	\$16.00	8.8MM	021419	\$20.00
9MM	021422	\$16.00	9.8MM	021423	\$20.00
10MM	021426	\$16.00	10.8MM	021427	\$20.00
11MM	021430	\$16.00	11.8MM	021431	\$20.00
12MM	021434	\$16.00	12.8MM	021435	\$20.00
13MM	021438	\$16.00	13.8MM	021439	\$20.00
14MM	021442	\$16.00	14.8MM	021443	\$20.00
15MM	021446	\$16.00	15.8MM	021447	\$20.00
16MM	021450	\$16.00	16.8MM	021451	\$20.00
17MM	021454	\$16.00	17.8MM	021455	\$20.00
18MM	021458	\$16.00	18.8MM	021459	\$20.00
19MM	021462	\$16.00	19.8MM	021463	\$20.00
20MM	021466	\$16.00	20.8MM	021467	\$20.00
21MM	021470	\$16.00	21.8MM	021471	\$20.00
22MM	021474	\$16.00	22.8MM	021475	\$20.00
23MM	021478	\$16.00	23.8MM	021479	\$20.00
24MM	021482	\$16.00	24.8MM	021483	\$20.00
25MM	021486	\$16.00	25.8MM	021487	\$20.00
26MM	021490	\$16.00	26.8MM	021491	\$20.00
27MM	021494	\$16.00	27.8MM	021495	\$20.00
28MM	021498	\$16.00	28.8MM	021499	\$20.00
29MM	021502	\$16.00	29.8MM	021503	\$20.00
30MM	021506	\$16.00	30.8MM	021507	\$24.00
31MM	021510	\$16.00	31.8MM	021511	\$24.00
32MM	021514	\$16.00	32.8MM	021515	\$24.00



#40 Oval Punches & #82 Dies-Stocking Sizes

ALL SHAPED PUNCHES ARE KEYED STANDARD FOR SAFE & POSITIVE PUNCH ALIGNMENT.

PUNCH SIZE	PART NUMBER	PRICE	DIE SIZE	PART NUMBER	PRICE
9/32 x 3/4	020000	\$28.25	5/16 x 25/32	020001	\$28.25
5/16 x 3/4	020002	\$28.25	11/32 x 25/32	020003	\$28.25
11/32 x 3/4	020004	\$28.25	3/8 x 25/32	020005	\$28.25
3/8 x 3/4	020006	\$28.25	13/32 x 25/32	020007	\$28.25
13/32 x 3/4	020008	\$28.25	7/16 x 25/32	020009	\$28.25
7/16 x 3/4	020010	\$28.25	15/32 x 25/32	020011	\$28.25
15/32 x 3/4	020012	\$28.25	1/2 x 25/32	020013	\$28.25
1/2 x 3/4	020014	\$28.25	17/32 x 25/32	020015	\$28.25
17/32 x 3/4	020016	\$28.25	9/16 x 25/32	020017	\$28.25
9/16 x 3/4	020018	\$28.25	19/32 x 25/32	020019	\$28.25
19/32 x 3/4	020020	\$28.25	5/8 x 25/32	020021	\$28.25
5/8 x 3/4	020022	\$28.25	21/32 x 25/32	020023	\$28.25
1/4 x 1	020105	\$28.25	9/32 X 1-1/32	020106	\$28.25
9/32 x 1	020024	\$28.25	5/16 x 1-1/32	020025	\$28.25
5/16 x 1	020026	\$28.25	11/32 x 1-1/32	020027	\$28.25
11/32 x 1	020028	\$28.25	3/8 x 1-1/32	020029	\$28.25
3/8 x 1	020030	\$28.25	13/32 x 1-1/32	020031	\$28.25
13/32 x 1	020032	\$28.25	7/16 x 1/32	020033	\$28.25
7/16 x 1	020034	\$28.25	15/32 x 1-1/32	020035	\$28.25
15/32 x 1	020036	\$28.25	1/2 x 1-1/32	020037	\$28.25
1/2 x 1	020038	\$28.25	17/32 x 1-1/32	020039	\$28.25
17/32 x 1	020040	\$28.25	9/16 x 1-1/32	020041	\$28.25
9/16 x 1	020042	\$28.25	19/32 x 1-1/32	020043	\$28.25
19/32 x 1	020044	\$28.25	5/8 x 1-1/32	020045	\$28.25
5/8 x 1	020046	\$28.25	21/32 x 1-1/32	020047	\$28.25
21/32 x 1	020048	\$28.25	11/16 x 1-1/32	020049	\$28.25
11/16 x 1	020050	\$28.25	23/32 x 1-1/32	020051	\$28.25
23/32 x 1	020052	\$28.25	3/4 x 1-1/32	020053	\$28.25
3/4 x 1	020054	\$28.25	25/32 x 1-1/32	020055	\$28.25
25/32 x 1	020056	\$28.25	13/16 x 1-1/32	020057	\$28.25
13/16 x 1	020058	\$28.25	27/32 x 1-1/32	020059	\$28.25
7/8 x 1	020060	\$28.25	29/32 x 1-1/32	020061	\$28.25
15/16 x 1	020062	\$28.25	31/32 x 1-1/32	020063	\$28.25
9/32 x 1-1/4	020064	\$35.00	5/16 x 1-9/32	020065	\$35.00
5/16 x 1-1/4	020066	\$35.00	11/32 x 1-9/32	020067	\$35.00
11/32 x 1-1/4	020068	\$35.00	3/8 x 1-9/32	020069	\$35.00
3/8 x 1-1/4	020070	\$35.00	13/32 x 1-9/32	020071	\$35.00
13/32 x 1-1/4	020072	\$35.00	7/16 x 1-9/32	020073	\$35.00

#40 OVAL PUNCHES & #82 DIES-STOCKING SIZES-Continued**ALL SHAPED PUNCHES ARE KEYED STANDARD
FOR SAFE & POSITIVE PUNCH ALIGNMENT.**

PUNCH SIZE	PART #	PRICE	DIE SIZE	PART #	PRICE
7/16 x 1-1/4	020074	\$35.00	15/32 x 1-9/32	020075	\$35.00
			1/2 x 1-5/16	020113	\$35.00
15/32 x 1-1/4	020076	\$35.00	1/2 x 1-9/32	020077	\$35.00
1/2 x 1-1/4	020078	\$35.00	17/32 x 1-9/32	020079	\$35.00
17/32 x 1-1/4	020080	\$35.00	9/16 x 1-9/32	020081	\$35.00
9/16 x 1-1/4	020082	\$35.00	19/32 x 1-9/32	020083	\$35.00
			5/8 x 1-5/16	020115	\$35.00
19/32 x 1-1/4	020084	\$35.00	5/8 x 1-9/32	020085	\$35.00
5/8 x 1-1/4	020086	\$35.00	21/32 x 1-9/32	020087	\$35.00
21/32 x 1-1/4	020088	\$35.00	11/16 x 1-9/32	020089	\$35.00
11/16 x 1-1/4	020090	\$35.00	23/32 x 1-9/32	020091	\$35.00
			3/4 x 1-5/16	020117	\$35.00
23/32 x 1-1/4	020092	\$35.00	3/4 x 1-9/32	020093	\$35.00
3/4 x 1-1/4	020094	\$35.00	25/32 x 1-9/32	020095	\$35.00
25/32 x 1-1/4	020096	\$35.00	13/16 x 1-9/32	020097	\$35.00
13/16 x 1-1/4	020098	\$35.00	27/32 x 1-9/32	020099	\$35.00
			7/8 x 1-5/16	020119	\$35.00
7/8 x 1-1/4	020100	\$35.00	29/32 x 1-9/32	020102	\$35.00
15/16 x 1-1/4	020103	\$35.00	31/32 x 1-9/32	020104	\$35.00
			1 x 1-5/16	020121	\$35.00

**#45 OVAL PUNCHES & #86 DIES-STOCKING SIZES**

PUNCH SIZE	PART #	PRICE	DIE SIZE	PART #	PRICE
7/16 x 1-1/2	020122	\$80.00	15/32 x 1-17/32	020123	\$120.00
9/16 x 1-1/2	020124	\$80.00	19/32 x 1-17/32	020125	\$120.00
11/16 x 1-1/2	020126	\$80.00	23/32 x 1-17/32	020127	\$120.00
13/16 x 1-1/2	020128	\$80.00	27/32 x 1-17/32	020129	\$120.00
15/16 x 1-1/2	020130	\$80.00	31/32 x 1-17/32	020131	\$120.00

#40 SQUARE PUNCHES & #82 DIES: STOCKING SIZES
ALL SHAPED PUNCHES ARE KEYED STANDARD
FOR SAFE & POSITIVE PUNCH ALIGNMENT.



PUNCH SIZE	PART #	PRICE	DIE SIZE	PART #	PRICE
1/4	018089	\$32.00	9/32	018090	\$40.00
9/32	018165	\$32.00	5/16	018166	\$40.00
5/16	018091	\$32.00	11/32	018092	\$40.00
11/32	018167	\$32.00	3/8	018168	\$40.00
3/8	018099	\$32.00	13/32	018100	\$40.00
13/32	018101	\$32.00	7/16	018102	\$40.00
7/16	018119	\$32.00	15/32	018150	\$40.00
15/32	018103	\$32.00	1/2	018104	\$40.00
1/2	018105	\$32.00	17/32	018106	\$40.00
17/32	018107	\$32.00	9/16	018108	\$40.00
9/16	018109	\$32.00	19/32	018110	\$40.00
19/32	018097	\$32.00	5/8	018098	\$40.00
5/8	018122	\$32.00	21/32	018123	\$40.00
21/32	018111	\$32.00	11/16	018112	\$40.00
11/16	018093	\$32.00	23/32	018094	\$40.00
23/32	018169	\$32.00	3/4	018170	\$40.00
3/4	018113	\$32.00	25/32	018114	\$40.00
25/32	018115	\$32.00	13/16	018116	\$40.00
13/16	018095	\$32.00	27/32	018096	\$40.00
27/32	018171	\$32.00	7/8	018172	\$40.00
7/8	018117	\$32.00	29/32	018118	\$40.00



#45 SQUARE PUNCHES & #86 DIES: STOCKING SIZES

PUNCH SIZE	PART #	PRICE	DIE SIZE	PART #	PRICE
29/32	18173	\$75.00	15/16	18174	\$120.00
15/16	18175	\$75.00	31/32	18176	\$120.00
31/32	18177	\$75.00	1	18178	\$120.00
1	18125	\$75.00	1-1/32	18126	\$120.00
1-1/32	18220	\$75.00	1-1/16	18221	\$120.00



#40 CORNER TURNING PUNCHES & #82 DIES: STOCKING SIZES

ALL SHAPED PUNCHES ARE KEYED STANDARD

FOR SAFE & POSITIVE PUNCH ALIGNMENT.

PUNCH SIZE	PART #	DIE SIZE	PART #	PRICE
1/2	018200	1/2	018201	\$145.00 SET ONLY



#40 HEXAGON PUNCHES & #82 DIES: STOCKING SIZES

PUNCH SIZE	PART #	PRICE	DIE SIZE	PART #	PRICE
1/2	022046	\$30.00	17/32	022047	\$60.00
17/32	022048	\$30.00	9/16	022049	\$60.00
11/16	022058	\$30.00	23/32	022059	\$60.00
3/4	022062	\$40.00	25/32	022063	\$60.00

SPECIAL PUNCHES & DIES-NON-STOCKING SIZES



Special Round Punches & Dies

SIZES FROM:	PUNCH STYLE	PUNCH	DIE STYLE	DIE	SET
1/8 to 1-1/4	#40 Punch	\$40.00	#82 (2" O.D.)	\$40.00	\$80.00
1-9/32 to 1-9/16	#45 Punch	\$75.00	#86 (2-1/2" O.D.)	\$75.00	\$150.00
1-19/32 to 1-15/16	Split Ring	\$110.00	3" O.D.	\$110.00	\$220.00
1-31/32 to 2-7/16	Split Ring	\$135.00	6 x 6	\$240.00	\$375.00
2-15/32 to 2-15/16	Split Ring	\$160.00	6 x 6	\$240.00	\$400.00
2-31/32 to 3-15/32	Split Ring	\$230.00	6 x 6	\$260.00	\$490.00
3-1/2 to 4"	Split Ring	\$375.00	6 x 6	\$300.00	\$675.00



Special Round Eccentric Dies (#82 Only)

1/8 to 1" Diameter	\$80.00
--------------------	---------



Special Hexagon Punches & Dies

SIZES FROM:	PUNCH STYLE	PUNCH	DIE STYLE	DIE	SET
5/16 to 1-1/16	#40	\$90.00	#82 (2" O.D.)	\$115.00	\$205.00
1-5/64 to 1-9/32	#45	\$135.00	#86 (2-1/2" O.D.)	\$140.00	\$275.00
1-19/64 to 1-23/32	Split Ring	\$160.00	3" O.D.	\$200.00	\$360.00
1-47/64 to 2-1/8	Split Ring	\$185.00	6 x 6	\$300.00	\$485.00
2-9/64 to 2-9/16	Split Ring	\$225.00	6 x 6	\$300.00	\$525.00
2-37/64 to 3"	Split Ring	\$265.00	6 x 6	\$300.00	\$565.00

Special Oval Punches & Dies



**ALL SHAPED PUNCHES ARE KEYED STANDARD
FOR SAFE & POSITIVE PUNCH ALIGNMENT.**

SIZES FROM:	PUNCH STYLE	PUNCH	DIE STYLE	DIE	SET
1/8 to 1-1/4	#40	\$60.00	#82 (2" O.D.)	\$65.00	\$125.00
1-17/64 to 1-1/2	#45	\$90.00	#86 (2-1/2" O.D.)	\$120.00	\$210.00
1-33/64 to 1-9/16	#45	\$150.00	#86 (2-1/2" O.D.)	\$120.00	\$270.00
1-19/32 to 1-15/16	Split Ring	\$150.00	3" O.D.	\$150.00	\$300.00
1-61/64 to 2-1/32	Split Ring	\$175.00	3" O.D.	\$150.00	\$325.00
2-3/64 to 2-7/16	Split Ring	\$175.00	6 x 6	\$290.00	\$465.00
2-29/64 to 2-15/16	Split Ring	\$210.00	6 x 6	\$290.00	\$500.00
2-61/64 to 3-7/16	Split Ring	\$320.00	6 x 6	\$290.00	\$610.00
3-29/64 to 4	Split Ring	\$450.00	6 x 6	\$320.00	\$770.00

Special Oval Offset Dies (#82 Only)



Left To Right Must Specify Front To Back Or Left To Right

Price

\$95.00



Front To Back

Special Corner Turning (1/4" Is The Maximum Thickness.)



SIZES FROM:	PUNCH STYLE	PUNCH	DIE STYLE	DIE	SET
3/4 Inch Radius	#45 Punch	\$185.00	#86 (2-1/2" O.D.)	\$150.00	\$335.00
1 Inch Radius	Split Ring	\$240.00	3" O.D.	\$200.00	\$440.00
1-1/4 Inch Radius	Split Ring	\$285.00	6 x 6	\$310.00	\$595.00
1-1/2 Inch Radius	Split Ring	\$285.00	6 x 6	\$310.00	\$595.00
1-3/4 Inch Radius	Split Ring	\$370.00	6 x 6	\$325.00	\$695.00
2 Inch Radius	Split Ring	\$490.00	6 x 6	\$360.00	\$850.00

Special Trim & Cutoff (1/4" Is The Maximum Thickness.)



SIZES	RADIUS	PUNCH STYLE	PUNCH	DIE STYLE	DIE	SET
1/2	9/32	#40	\$140.00	#82 (2" O.D.)	\$140.00	\$280.00
3/4	7/16	#45	\$190.00	#86 (2-1/2" O.D.)	\$160.00	\$350.00
1.0	9/16	Split Ring	\$290.00	#86 (2-1/2" O.D.)	\$160.00	\$450.00
1-1/4	3/4	Split Ring	\$290.00	3" O.D.	\$215.00	\$505.00
1-1/2	7/8	Split Ring	\$360.00	6 x 6	\$315.00	\$675.00
2"	1-1/8	Split Ring	\$490.00	6 x 6	\$360.00	\$850.00



Special Squares & Rectangles (1/4 Is The Smallest)

ALL SHAPED PUNCHES ARE KEYED STANDARD FOR SAFE & POSITIVE PUNCH ALIGNMENT.

SIZES FROM Maximum Diagonal	PUNCH STYLE	PUNCH	DIE STYLE	DIE	SET
1-1/4"	#40	\$60.00	#82 (2" O.D.)	\$80.00	\$140.00
1-7/16"	#45	\$105.00	#82 (2" O.D.)	\$80.00	\$185.00
1-9/16"	#45	\$105.00	#86 (2-1/2" O.D.)	\$130.00	\$235.00
1-3/4"	Split Ring	\$150.00	#86 (2-1/2" O.D.)	\$130.00	\$280.00
2"	Split Ring	\$150.00	3" O.D.	\$195.00	\$345.00
2-1/2"	Split Ring	\$175.00	6 x 6	\$320.00	\$495.00
3"	Split Ring	\$210.00	6 x 6	\$320.00	\$530.00
3-1/2"	Split Ring	\$290.00	6 x 6	\$320.00	\$610.00
4"	Split Ring	\$420.00	6 x 6	\$345.00	\$765.00

Special Punch & Die Options (For Specials Only)

Chisel Points Up To 1-1/2	(From 1/4" to 1-1/2")	ADD	\$65.00
Chisel Points 1-33/64 & Up	(1-33/64" & Up)	ADD	\$80.00
Bevel Offset Die	(Sawtooth)	ADD	\$120.00

**Over The Years Scotchman Industries Has Designed And Manufactured
Thousands Of Special Sizes And Shapes Of Punches And Dies.**

**Shown Below Are Only A Few Of The Shapes To Give You
An Idea Of What Is Available.**

**If You Have An Application That Requires Punching, Forming, Notching
Or Bending Of A Special Part, Give Us A Call At 1-800-843-8844 Or Fax
Us Your Drawing At 1-800-843-5545.**

