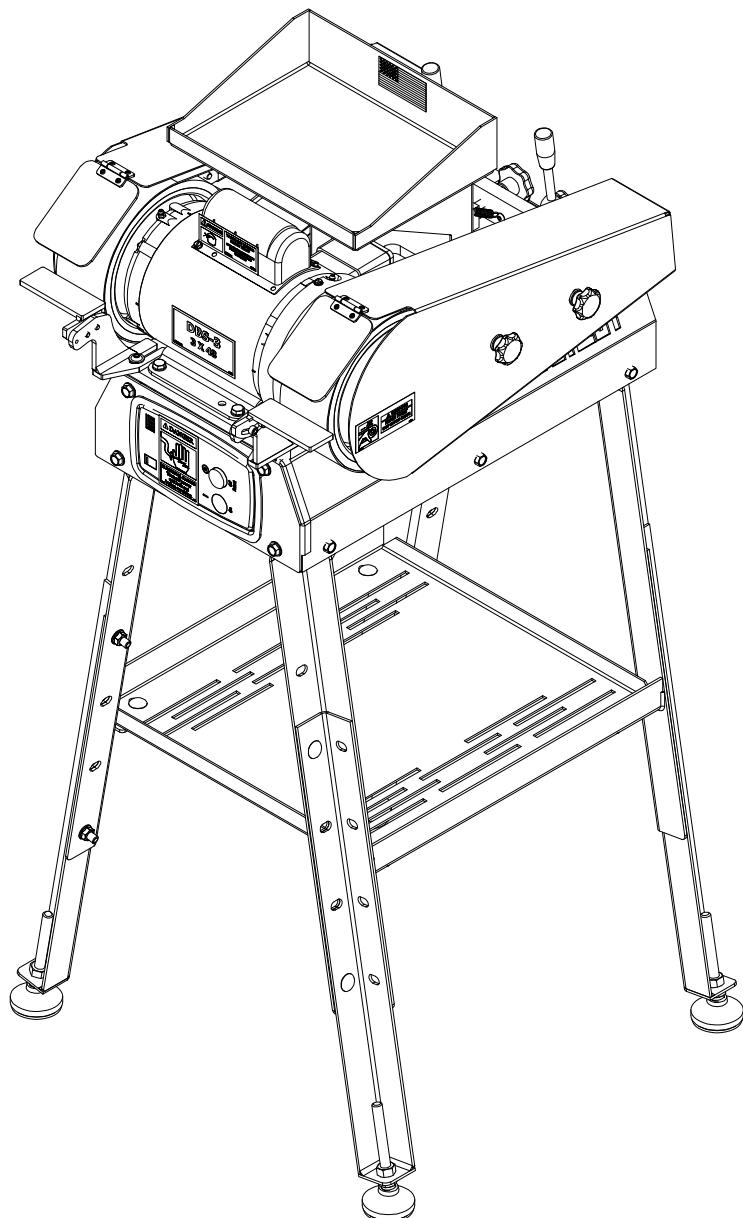


**You have downloaded a manual for our DBS-3 Dual Belt Sander.**

**(If printing the manual double-sided, DO NOT PRINT THIS PAGE)**





[www.scotchman.com](http://www.scotchman.com)

# DBS-3

# DUAL BELT

# SANDER

SERIAL # 0001DBS1125 - CURRENT

VERSION 1 - NOVEMBER 2025

# FOREWORD

This manual has been prepared to acquaint you with the operation, maintenance, and serviceable components of your Scotchman machine. Please refer to this manual (or online version) when contacting the factory regarding parts, schematics, or other questions related to this machine.

This manual contained up to date information at the time of publication and we urge you to read this manual before operating the machine, or if you are unfamiliar with a process. Updates to this manual will be indicated by the version number on the front cover, within the serial number range covering your machine.

Scotchman Industries strives to continually improve our products and reserves the right to change specifications or design at any time without notification.

For your information and future reference, machine relevant data may be recorded in the spaces below. This information can be located on the data tag of the machine, on the rear of the machine. The serial number is also stamped on the rear tracking block.

**MODEL:** \_\_\_\_\_

**SERIAL NUMBER:** \_\_\_\_\_

**DATE RECEIVED:** \_\_\_\_\_

**VOLTAGE:** \_\_\_\_\_ VAC                            **PHASE:** \_\_\_\_\_

**HERTZ:** \_\_\_\_\_ Hz    **FULL LOAD AMPS:** \_\_\_\_\_ A

When contacting Scotchman Industries for inquiries, tooling, or replacement parts, please make sure to provide the machine model and full serial number.

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7:00AM - 4:00PM MST (Monday - Thursday)

7:00AM - 3:30PM MST (Friday)

### Summer Hours:

7:00AM - 4:00PM MST (Monday - Thursday)

7:00AM - 1:00PM MST (Friday)

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## **1.0 INTRODUCTION**

**The Dual Belt Sander with 3" belts (DBS-3) is a unique sanding and deburring solution that the Scotchman factory has developed and used for 25+ years. Featuring two 8-inch contact finishing wheels, the DBS-3 quickly produces clean finished surfaces. It is equipped with two standard abrasive belts of varying grits.**

**Depending on the intended application, the DBS-3 can be outfitted with other abrasive grits that work well for finishing, sanding, and deburring of both ferrous and non-ferrous metals, as well as other materials.**

**This machine is built with toolless belt changing hardware with self-tensioning capabilities. Belt tracking is also simplified with tapered idler rollers and a tracking knob. A hex key is included for locking down the tracking mechanism.**

## **2.0 WARRANTY**

**Scotchman Industries, Inc. will, within three (3) years of the date of purchase, replace F.O.B. the factory or refund the purchase price for any goods which are defective in materials or workmanship; provided the buyer returns the warranty registration card within thirty (30) days of the purchase date and, at the seller's option, returns the defective goods freight and delivery prepaid to the seller, which shall be the buyer's sole and exclusive remedy for defective goods.**

**Hydraulic and electric components are subject to their respective manufacturer's warranties. Any electrical changes made to the standard machine due to local electrical code variation must be paid by purchaser.**

**This warranty does not apply to machines and/or components which have been altered, changed, or modified in any way or subjected to abuse and abnormal use, inadequate maintenance and lubrication, or subjected to use beyond the seller's recommended capacities and specifications. In no event shall the seller be liable for labor cost expended on such goods or consequential damages. The seller shall not be liable to the purchaser or any other person for loss or damage directly or indirectly arising from the use of the goods or from any other cause.**

**No officer, employee, or agent of the seller is authorized to make any oral representations or warranty of fitness or to waive any of the foregoing terms of sale and none shall be binding on the seller.**

**Scotchman Industries strives to continually improve our products and reserves the right to change specifications or design at any time without notification.**

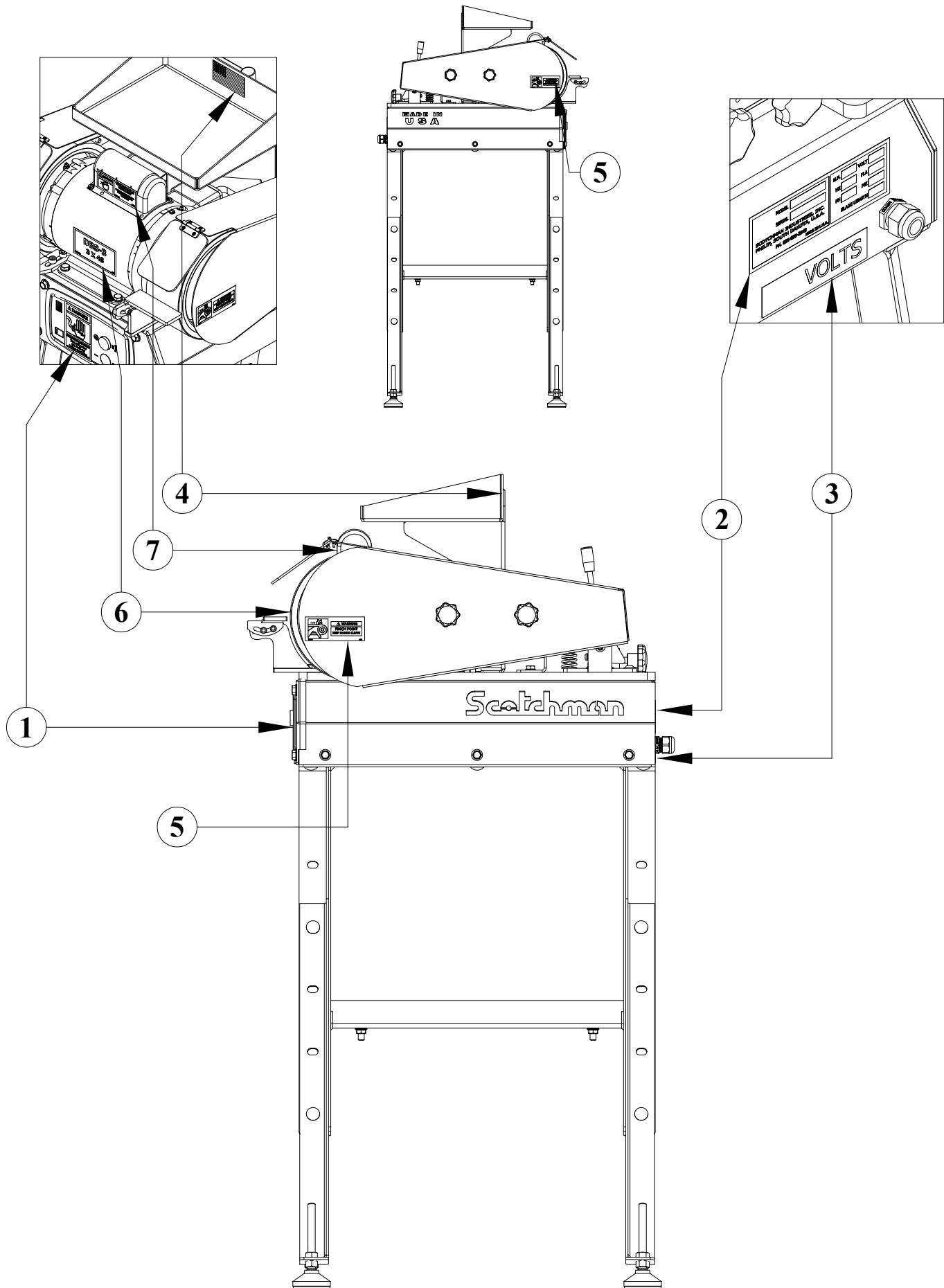
### **3.0 SAFETY PRECAUTIONS**

- 1. The operators of this machine must be qualified and well trained in the operation of the machine. The operators must be aware of the capacities of the machine and the proper use of the guards provided with the machine.**
- 2. All of the guards must be kept in good working order. Promptly replace worn or damaged parts with authorized parts.**
- 3. Never place any part of your body into or under any of the machine's moving parts.**
- 4. Wear the appropriate personal protective equipment. Safety glasses are always required, whether operating, setting up, or observing this machine in operation. Since heavy pieces of metal with sharp edges can be processed on this machine, the operator should also wear safety-toed shoes and tight-fitting leather gloves.**
- 5. Strictly comply with all warning labels and decals on the machine. Never remove any of the labels. Replace worn or damaged labels promptly.**
- 6. Always disconnect and lock out the power when performing maintenance work or belt replacement on the machine. Follow the procedures outlined in the operator's manual for setting up.**
- 7. Never operate this machine with worn or damaged belts. Replace worn belts, contact wheels, and idler wheels promptly.**
- 8. Practice good housekeeping by keeping the area around the machine clear and well lit. Do not obstruct the operator's position by placing anything around the machine that would impede the operator's access to the machine.**
- 9. Never modify this machine in any way without the written permission of the manufacturer.**
- 10. Never leave this machine running unattended.**
- 11. Always operate the sanding station while facing the station.**
- 12. Set up a program of routine inspections and maintenance for this machine. Make all repairs and adjustments in accordance with the manufacturer's instructions.**

## **4.0 WARNING LABELS**

<b>ITEM</b>	<b>PART #</b>	<b>DESCRIPTION</b>
<b>1</b>	<b>003122</b>	<b>DANGER VOLTAGE STICKER</b>
<b>2</b>	<b>019100</b>	<b>U.S. DATA PLATE</b>
<b>3</b>	<b>019120</b>	<b>230V 1PH DECAL</b>
<b>4</b>	<b>019127</b>	<b>US FLAG DECAL</b>
<b>5</b>	<b>092091</b>	<b>DBS-3 PINCH POINT DECAL</b>
<b>6</b>	<b>092100</b>	<b>DBS-3 DECAL</b>
<b>7</b>	<b>092101</b>	<b>SMALL SAFETY GLASSES STICKER</b>

## LEFT SIDE OF MACHINE



**FIGURE 4.0**

## **5.0 INSTALLATION & SETUP**

**CAUTION: THIS SECTION DISCUSSES INSTALLATION AND SET UP PROCEDURES. PLEASE READ THOROUGHLY BEFORE OPERATING THIS MACHINE.**

### **5.1 Physical Inspection**

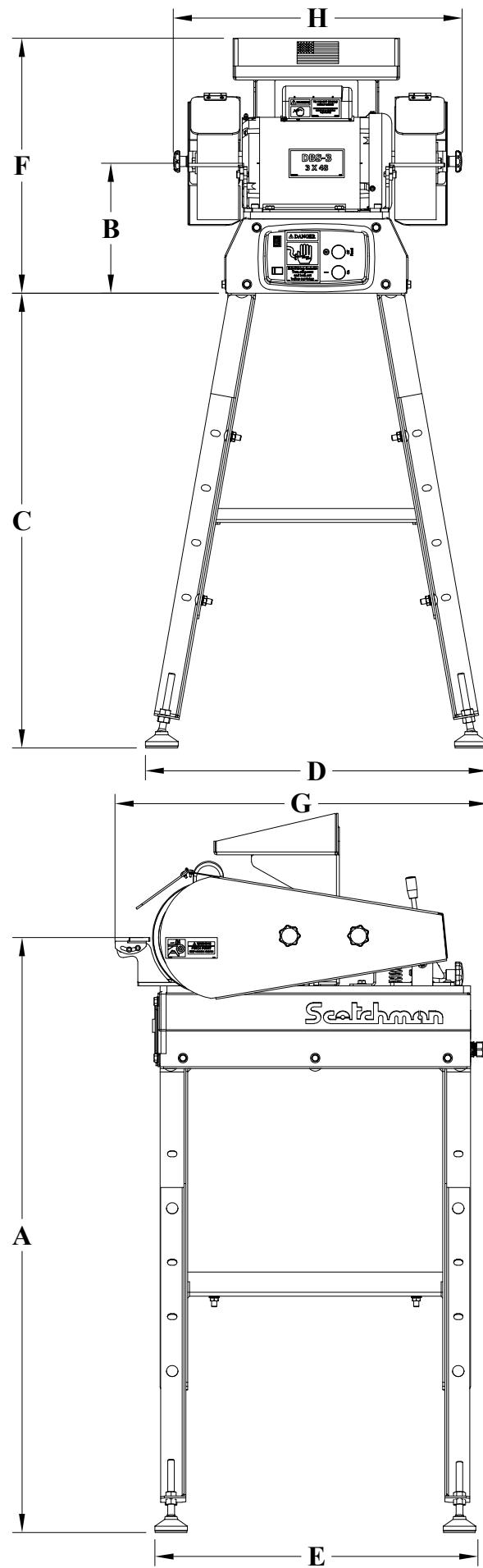
Any damage to the machine during shipment should be reported to the delivery carrier immediately. A damage report must be made so that a claim can be placed. The carrier is responsible for shipping damage, but it is the customer's responsibility to immediately report damages, external or internal. While the machine is being positioned/assembled, remove inspect the interior of the machine for possible shipping damages.

**CHECK SPECIFICALLY THE FOLLOWING ITEMS:**

- Motor assembly.
- Tension and tracking assemblies.
- Starter box.
- Electrical connections.
- Tool rest assemblies.
- A general inspection of machine cabinet, guards, and awareness barriers.
- Check the repack box for all accessory items ordered with the machine.

### **5.2 Physical Dimensions**

ITEM	DESCRIPTION	(IN)	(CM)
A	Floor to Tool Rest Table	43-1/2 +/- 9	110.5 +/- 22.9
B	Bottom of Sander to Tool Rest Table	9 1/4	23.5
C	Stand Height	34-1/4 +/- 9	87 +/- 22.9
D	Stand Width	25 +/- 3-1/2	63.5 +/- 8.9
E	Stand Depth	23-1/4	59
F	Sander Height	18 1/4	46.4
G	Sander Depth	27	68.6
H	Sander Width	20 3/4	52.7
	Weight	200 LBS.	91 KG.



**FIGURE 5.1**

## 5.3 Stand Setup

For parts identification, REFER TO FIGURE 5.2 BELOW.

### Tools Needed:

- 14mm Wrench/Socket
- 19mm Wrench/Socket

1. Attach Lower Parts Tray (1) to first Upper Stand Leg Bracket (2) with Carriage Bolts (3) and Serrated Flange Locknuts (4) supplied. Repeat for other Upper Stand Leg Bracket (2) provided.
2. Install Leveling Foot (5) on first Lower Adjustable Stand Leg (6) with M12 Nut supplied. Repeat for other three Leveling Feet (5) and Lower Adjustable Stand Legs (6).
3. Attach first Lower Adjustable Stand Leg (6) to first corner of Upper Stand Leg Bracket (2) with Carriage Bolts (3) and Serrated Flange Locknuts (4) supplied. Align slots as necessary to achieve desired Stand Height. Repeat for other three Lower Adjustable Stand Legs (6)

(REFER TO STAND HEIGHT → Leg Position Chart Below)

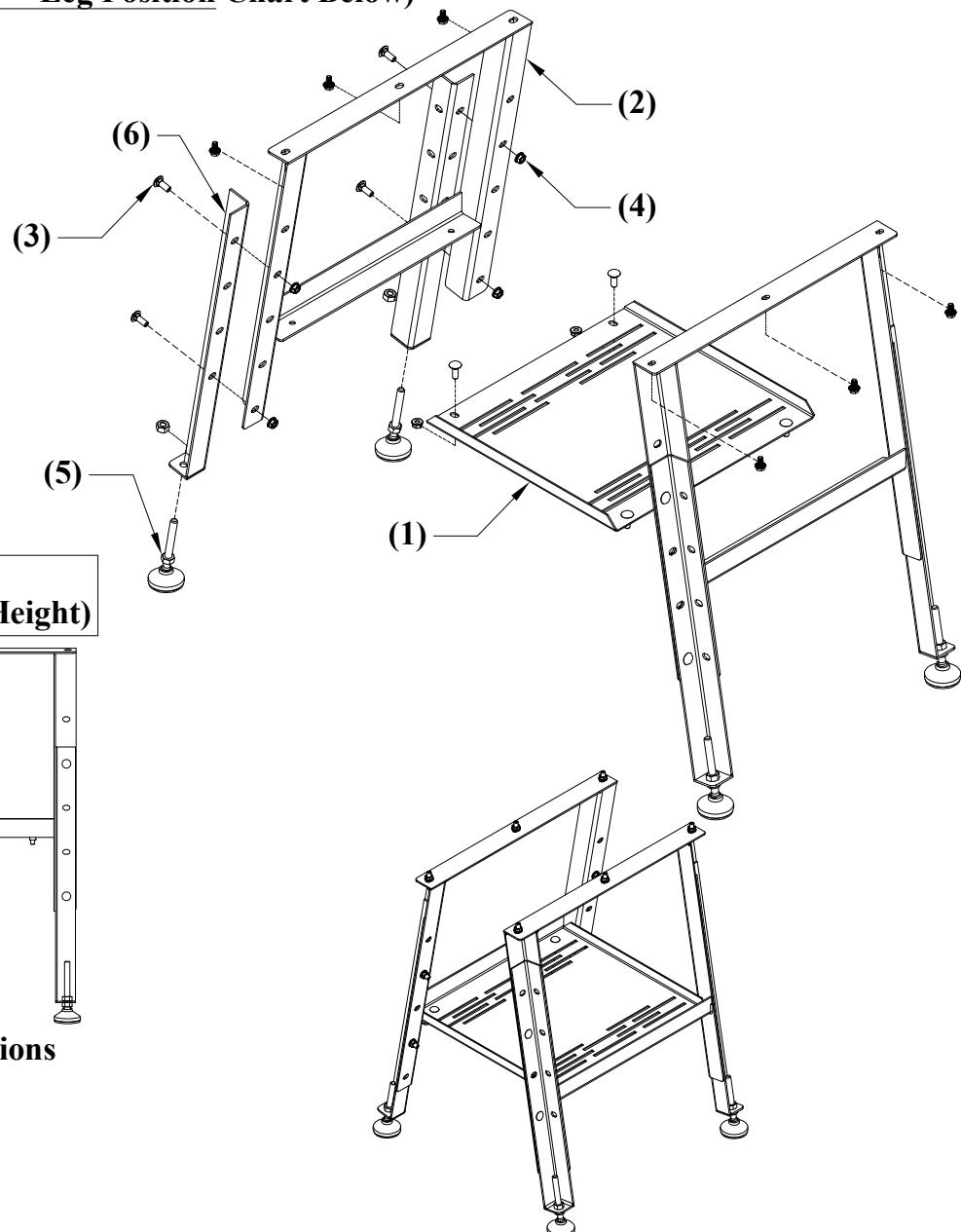
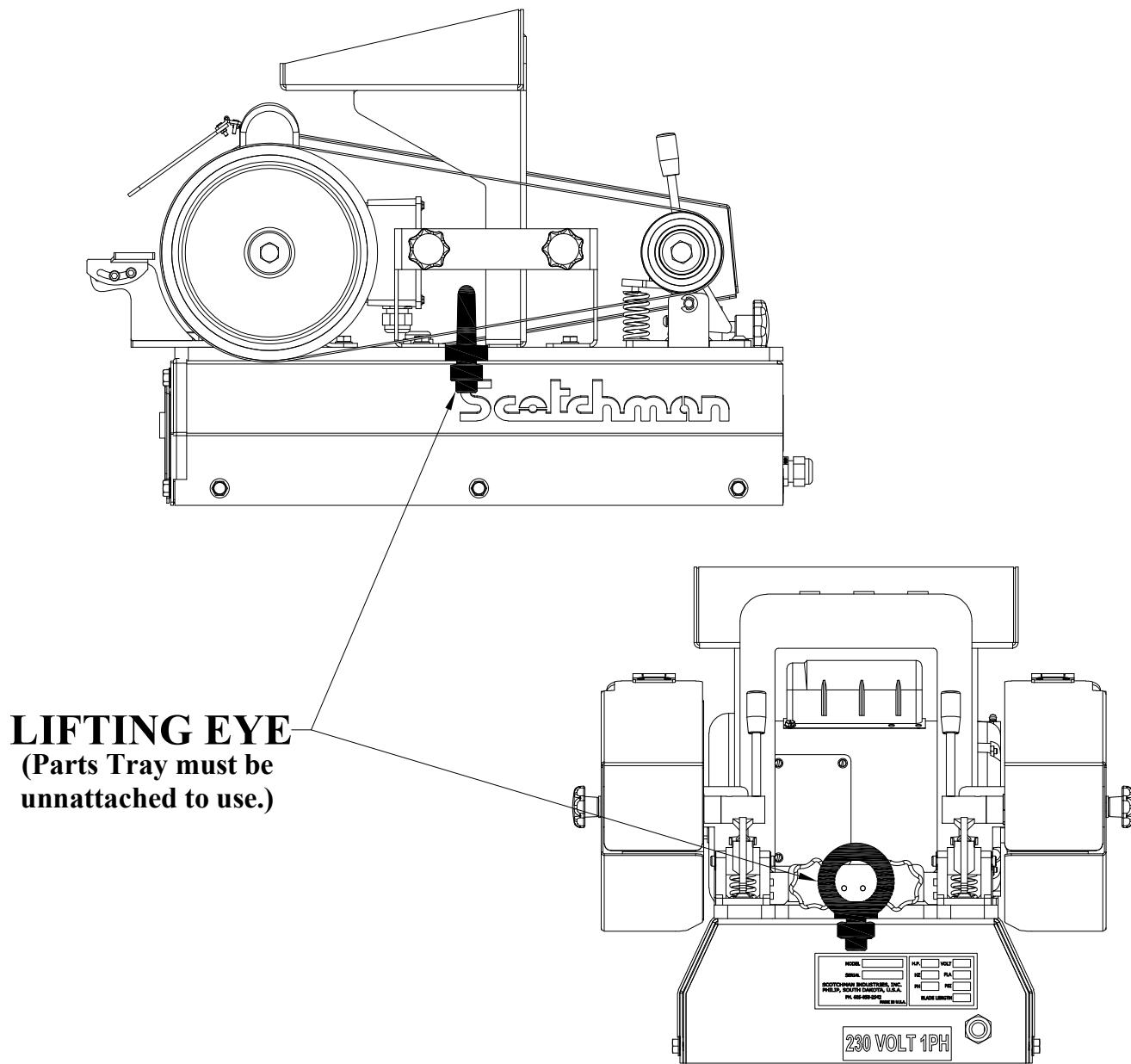


FIGURE 5.2

## 5.4 Machine Moving Procedures

**CAUTION: MAKE SURE THAT ANY LIFTING MACHINE HAS ADEQUATE CAPACITY BEFORE ATTEMPTING TO MOVE THIS MACHINE. IT IS DESIGNED TO BE MOVED BY A HOIST AND/OR FORKLIFT. THIS MODEL WEIGHS 180 LB. (82 KG). THERE IS A LIFTING EYE BUILT INTO THE BASE OF THE MACHINE FOR LIFTING PURPOSES.**

**SEE FIGURE 5.3 BELOW:**



**FIGURE 5.3**

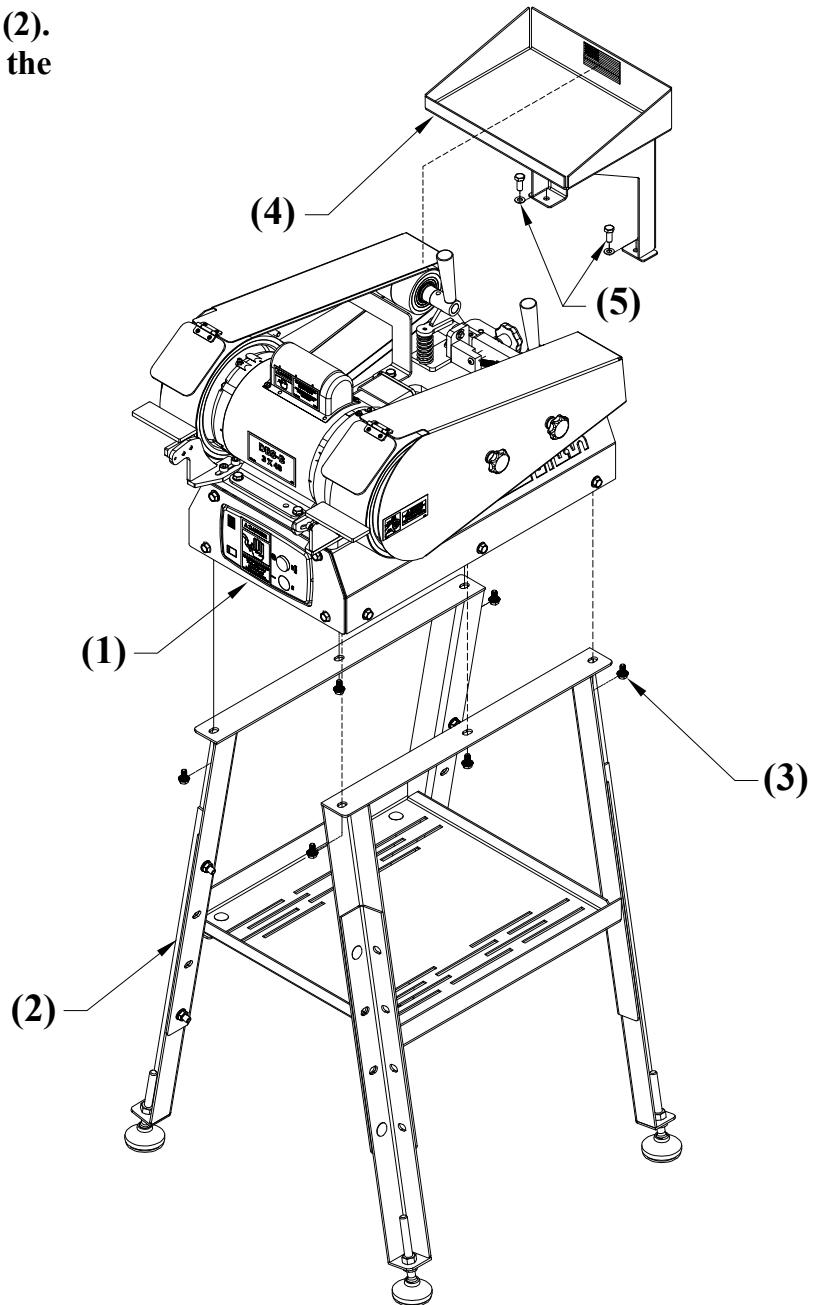
## 5.5 Machine Setup

For parts identification, REFER TO FIGURE 5.4 BELOW.

### Tools Needed:

- 13 mm Wrench/Socket
- 14mm Wrench/Socket
- Hoist (min. 300 lb rating)

1. After assembly of the stand is complete. Lift DBS-3 Sander Assembly (1) using a hoist to position it on the assembled DBS-3 Stand (2).
2. Attach the DBS-3 Sander Assembly (1) to the assembled DBS-3 Stand (2) with Wizlock Fasteners (3) provided.
3. Attach Parts Tray (4) with M8 Bolts and Washers (5) supplied.



**FIGURE 5.4**

## **5.6 Electrical Requirements**

**CAUTION: TO PREVENT DAMAGE TO THE MOTOR, COMPONENTS, AND DANGER TO THE OPERATOR, ALL ELECTRICAL CONNECTIONS SHOULD BE MADE BY A LICENSED ELECTRICIAN.**

All machines are wired for single-phase electrical power. The supply voltage should be (+/-) 10% of the motor voltage rating, to ensure satisfactory machine performance. Check the motor data tag for full load amperage requirements.

The electrical diagram for the machine is on PAGE 14 of this manual.

**SEE DIAGRAMS IN FIGURES 5.5.1 AND 5.5.2**

For electrical supply lines we recommend at least 12-gauge (AWG). We DO NOT recommend supply lines longer than 25 feet (7.5 m).

Although the motor is rated for continuous duty, we do not recommend leaving the machine running unattended. Heat can build up in the idlers and belts and break down prematurely with long term use.

### **POWER REQUIREMENTS**

**MOTOR VOLTAGE**

**230 (1PH) VAC**

**FULL LOAD AMPERAGE (FLA)\***

**6.3 AMPS**

**Motor frame**

**143TZ**

**Motor Power Rating:**

**1 HP**

**Speed:**

**1750 RPM**

**KVA Power Rating:**

**1.4 KVA @ 60 Hz**

**Starting Current:**

**530% Full Load**

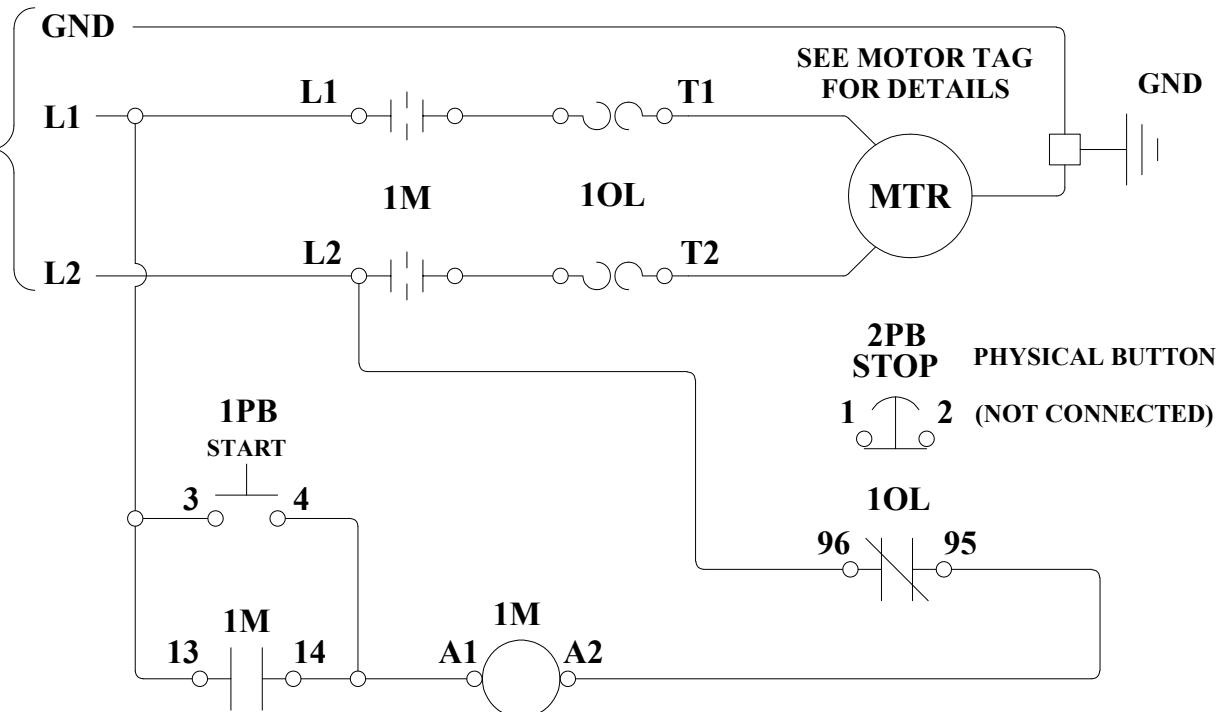
**\* FOR FLC (FULL LOAD CURRENT), REFER TO NEC TABLE 430.248**

**FIGURE 5.5.1**

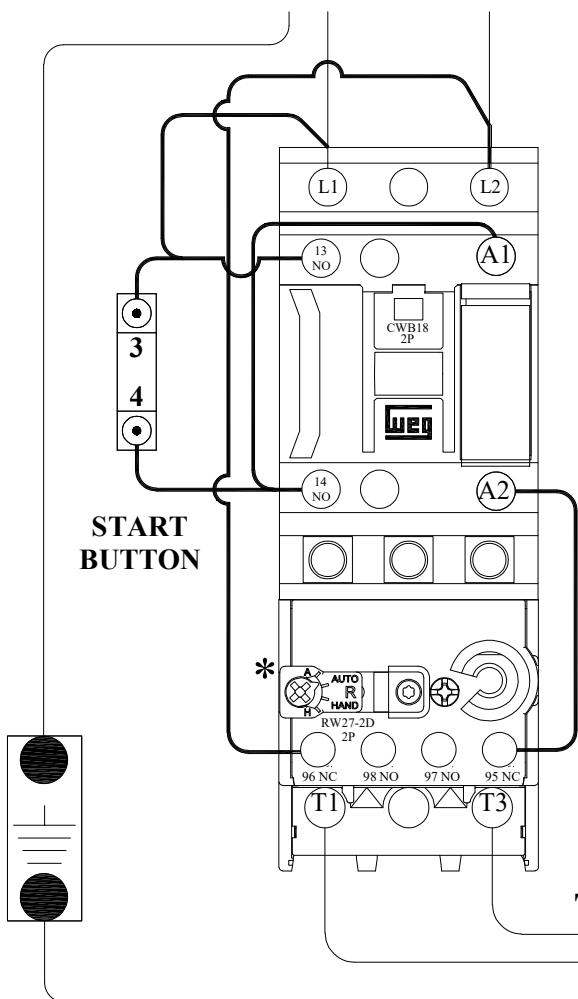
# 1-PHASE POWER

**INCOMING SUPPLY  
(BY CUSTOMER)  
PROVIDE MAXIMUM  
UPSTREAM  
PROTECTION PER  
N.E.C. CODE 430-52.**

**M - MOTOR START RELAY  
OL - OVERLOAD (THERMAL)  
PB - PUSH BUTTON**

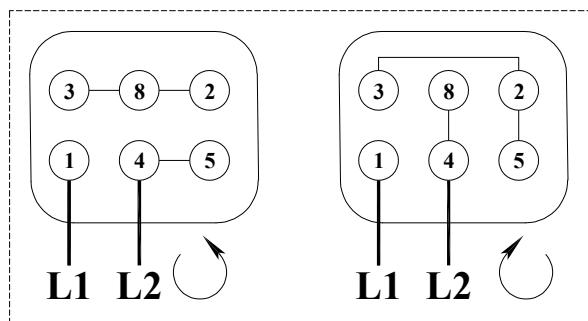


## LINE POWER



PART #	DESCRIPTION
011311	CONTACTOR IEC 18A 3 N.O. POLE 208-240VAC
011306	WEG THERMAL OVERLOAD RELAY 5.6-8.0*
092061	1HP 115/230V 60HZ DOUBLE SHAFT MOTOR

\* All replacement overloads need FLA's set, and reset button switched to "Auto"



**\* Follow Instruction Sheet On  
Motor Capacitor Enclosure**

## TO MOTOR\*

## FIGURE 5.5.2

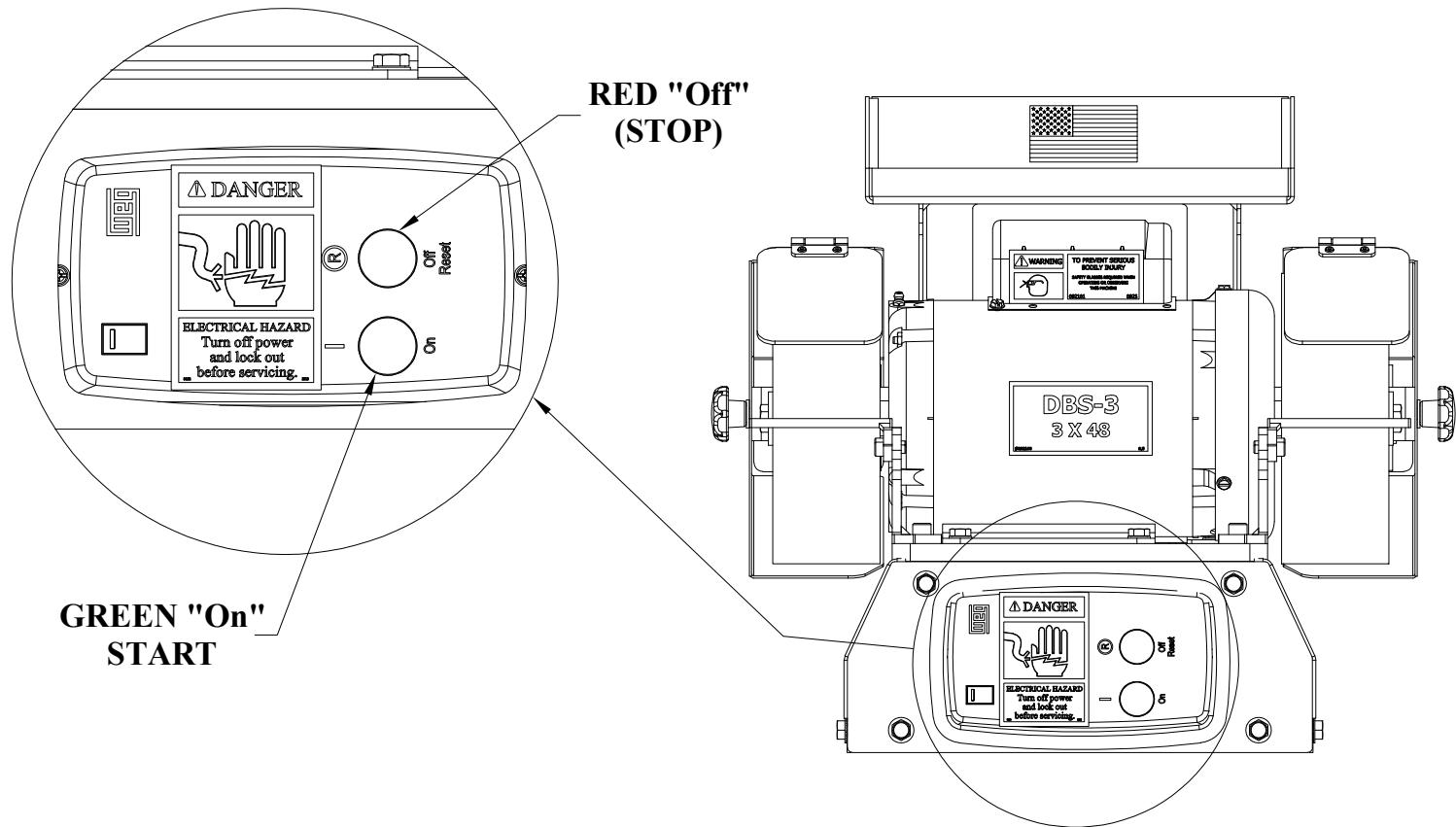
## 5.7 Machine Startup

**BEFORE STARTING THIS MACHINE, TAKE TIME TO THOROUGHLY REVIEW THE OPERATOR'S MANUAL.**

This machine is equipped with two switches located on the front of the machine above the motor. The Green (On) is the START Button and above it is the Red (Off) Extended STOP Button.

**REFER TO FIGURE 5.6 BELOW**

To start the machine push the Green (On) START Button. Push the Red (Off) Extended STOP button to stop the machine.



**FIGURE 5.6**

## 5.8 Belt Tracking

Tracking Guide: REFER TO FIGURE 5.7 BELOW

Left Belt (viewed from rear of machine)

1. To make the belt track left (away from the machine) turn the knob on that side counter-clockwise.
2. To make the belt track right (towards the machine) turn the knob on that side clockwise.

Right Belt (viewed from rear of machine)

1. To make the belt track left (towards the machine) turn the knob on that side clockwise.
2. To make the belt track right (away from the machine) turn the knob on that side counter-clockwise.

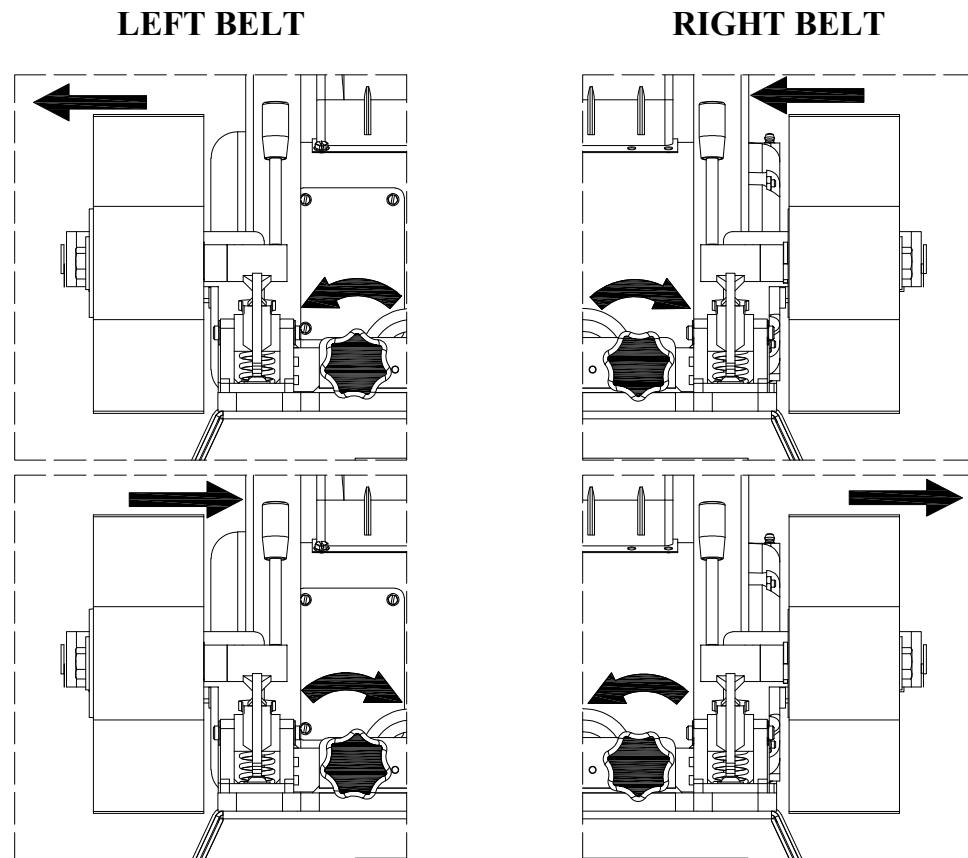


FIGURE 5.7

## 5.9 Belt Replacement

For parts identification, REFER TO FIGURE 5.8 BELOW.

WARNING: Before performing any maintenance, adjustments, or belt changes, disconnect the machine from the power source.

1. Remove Belt Guard (1) by unscrewing Belt Guard Knobs (2).
2. After the Belt Guard has been removed, push the Tension Lever (3) towards the front of the machine to release tension on the Belt (4).
3. Remove the worn Belt.
4. Next, install the new Belt by sliding it partially on to the front Contact Wheel (5) first, then push the Tension Lever towards the front of the machine and slide the Belt on to the Idler Wheel (6).
5. After the belt has been installed, spin the contact wheel by hand to determine where the belt is tracking on the Idler and Contact Wheel at a low speed.
6. If the belt does not track correctly, loosen the Flanged Bolt (7) on the back side of the tension system and adjust the Tracking Knobs (8) as needed (see page 16) until the belt is tracking well, then reconnect power and briefly (~0.5 seconds) power the machine to ensure the belt will track correctly at a higher speed, adjust Tracking Knobs as needed, once the new belt is tracking properly tighten the Flanged Bolt to 'lock' this tracking position.
7. Reinstall the Belt Guard.

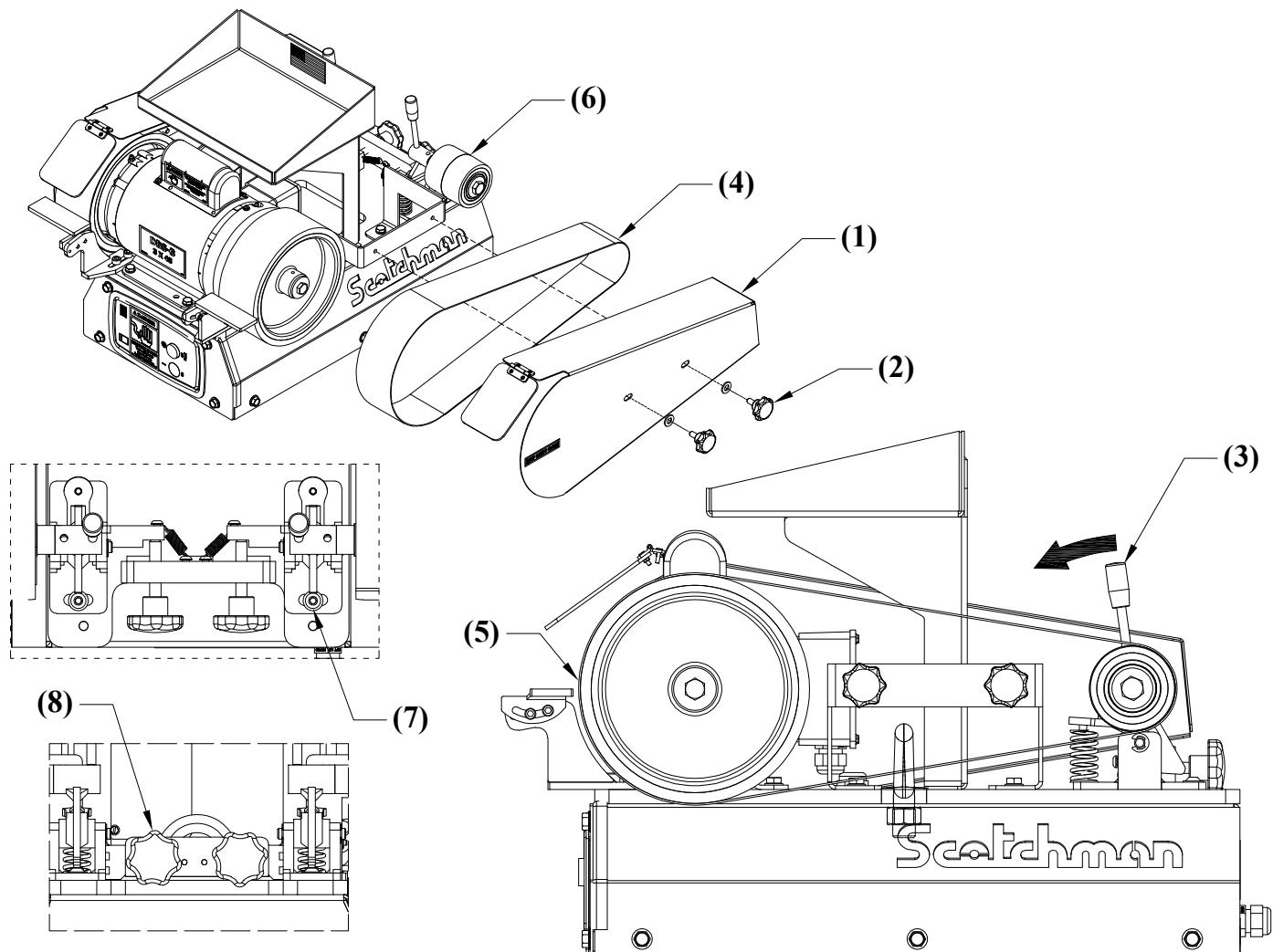


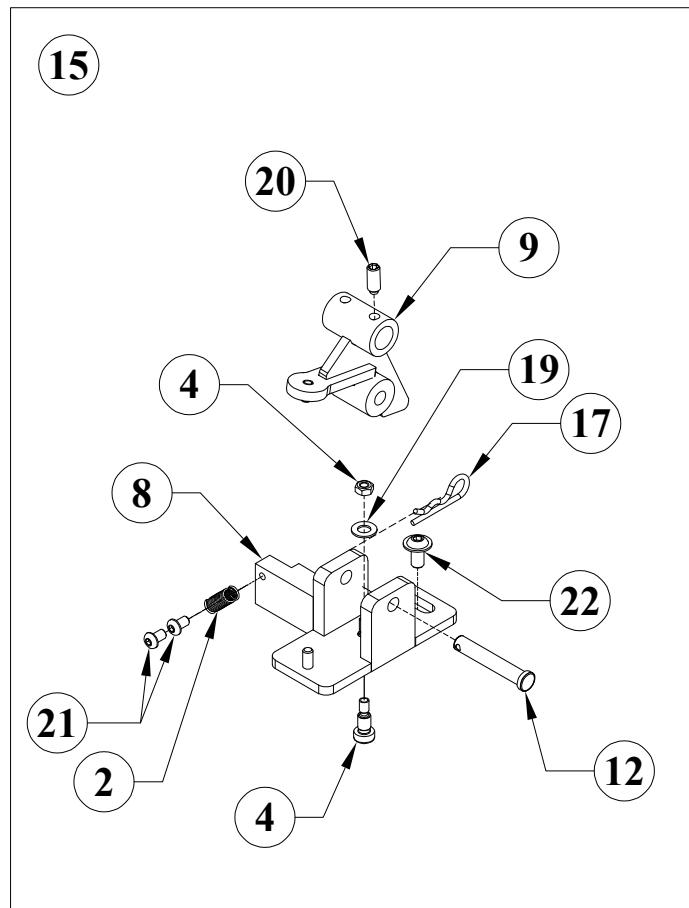
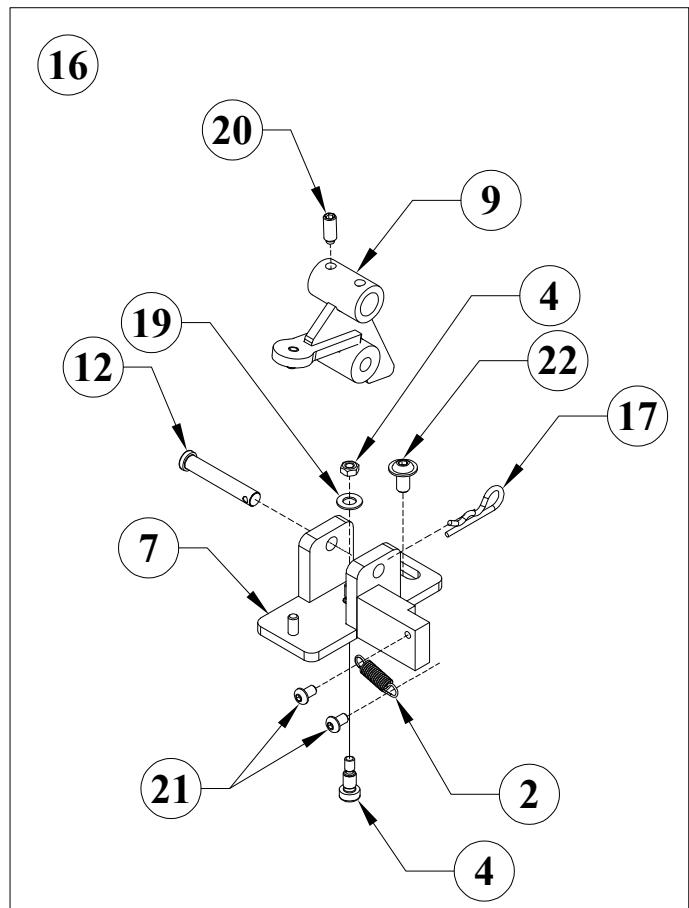
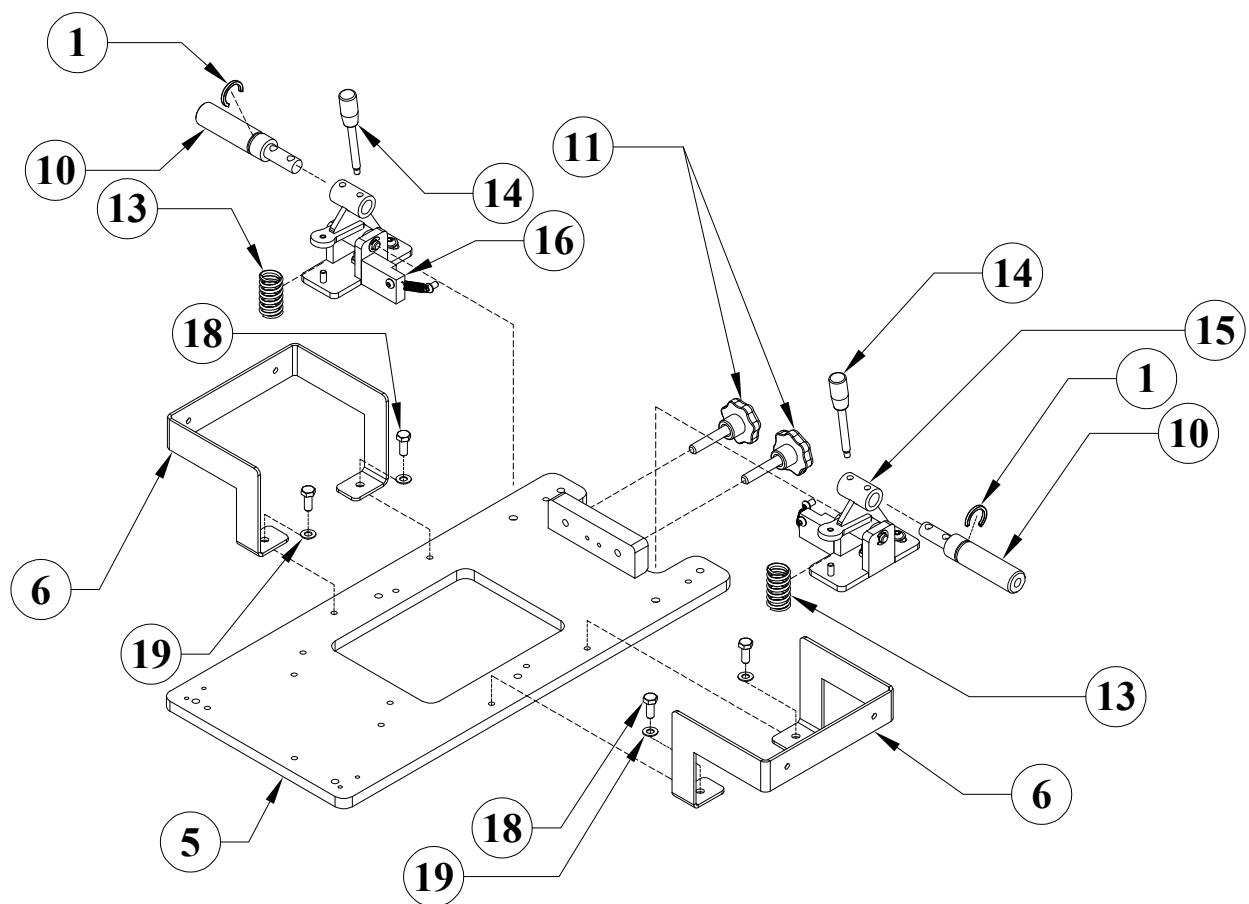
FIGURE 5.8

## **6.0 PARTS BREAKDOWN**

**For convenience and ease of order completion, always provide your complete serial number when ordering parts.**

### **6.1 Base Plate Assembly**

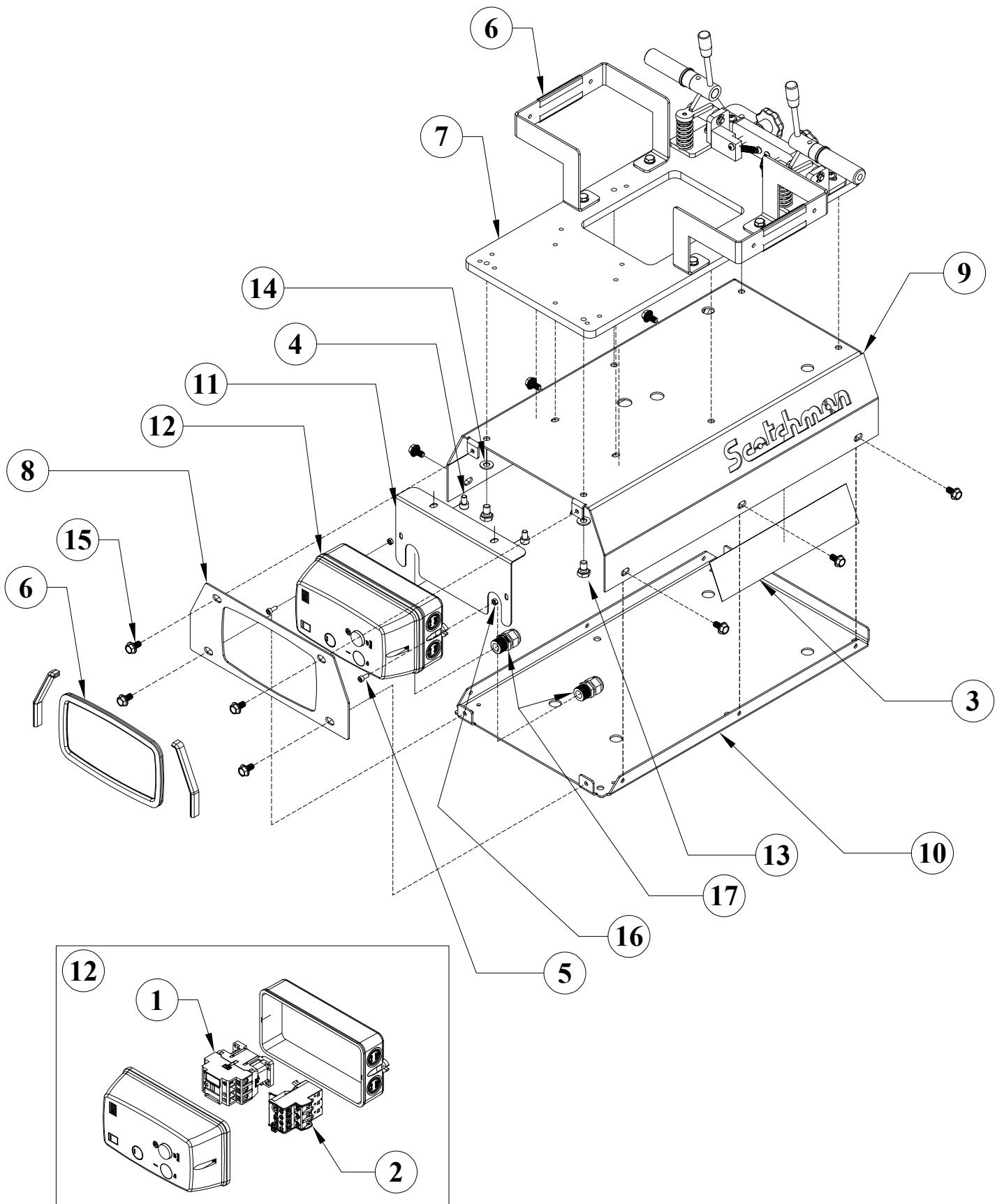
<b>ITEM</b>	<b>PART #</b>	<b>DESCRIPTION</b>
<b>1</b>	<b>000627</b>	<b>#20 SNAP RING</b>
<b>2</b>	<b>001602</b>	<b>1.5" EXTENSION SPRING</b>
<b>3</b>	<b>077156</b>	<b>M6 X 8 X 12 DIN912 SHOULDER BOLT</b>
<b>4</b>	<b>077157</b>	<b>M6 DIN985 GREER NUT</b>
<b>5</b>	<b>092011</b>	<b>DBS-3 BASE PLATE PAINTED</b>
<b>6</b>	<b>092022</b>	<b>DBS-3 BELT GUARD BRACKET</b>
<b>7</b>	<b>092028</b>	<b>DBS-3 TRACKING BASE LH</b>
<b>8</b>	<b>092034</b>	<b>DBS-3 TRACKING BASE RH</b>
<b>9</b>	<b>092035</b>	<b>DBS-3 TENSION ROCKER</b>
<b>10</b>	<b>092046</b>	<b>DBS-3 1" OD IDLER SHAFT</b>
<b>11</b>	<b>092074</b>	<b>M10 X 50MM TRACKING KNOB</b>
<b>12</b>	<b>092075</b>	<b>3/8" X 2" CLEVIS PIN</b>
<b>13</b>	<b>092076</b>	<b>DBS-3 COMPRESSION SPRING</b>
<b>14</b>	<b>092078</b>	<b>DBS-4 TENSION LEVER</b>
<b>15</b>	<b>092111</b>	<b>DBS-3 TRACKING SYSTEM ASSEMBLY RH SALES</b>
<b>16</b>	<b>092112</b>	<b>DBS-3 TRACKING SYSTEM ASSEMBLY LH SALES</b>
<b>17</b>	<b>123011</b>	<b>1/8 X 2 HAIRPIN COTTER PIN</b>
<b>18</b>	<b>201138</b>	<b>M8 X 16MM DIN933 HHCS</b>
<b>19</b>	<b>214011</b>	<b>M8 DIN125 REGULAR WASHER</b>
<b>20</b>	<b>218032</b>	<b>M8 X 20MM DIN915 DP SET SCREW</b>
<b>21</b>	<b>220014</b>	<b>M6 X 10MM DIN BN19 BHCS</b>
<b>22</b>	<b>220060</b>	<b>M8 X 16MM ISO 7380-2 FLANGED BHCS</b>



## FIGURE 6.1

## **6.2 Cabinet Base Assembly**

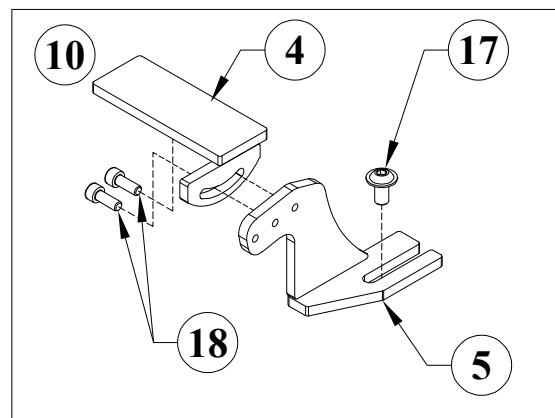
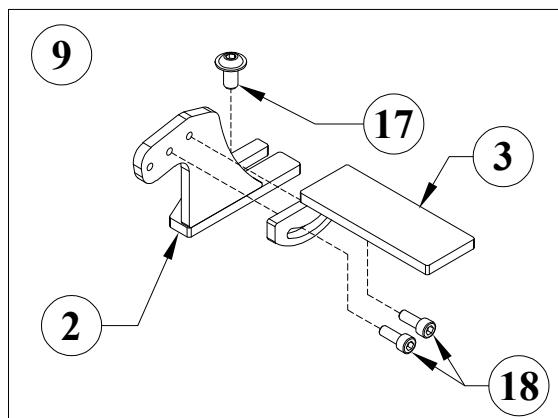
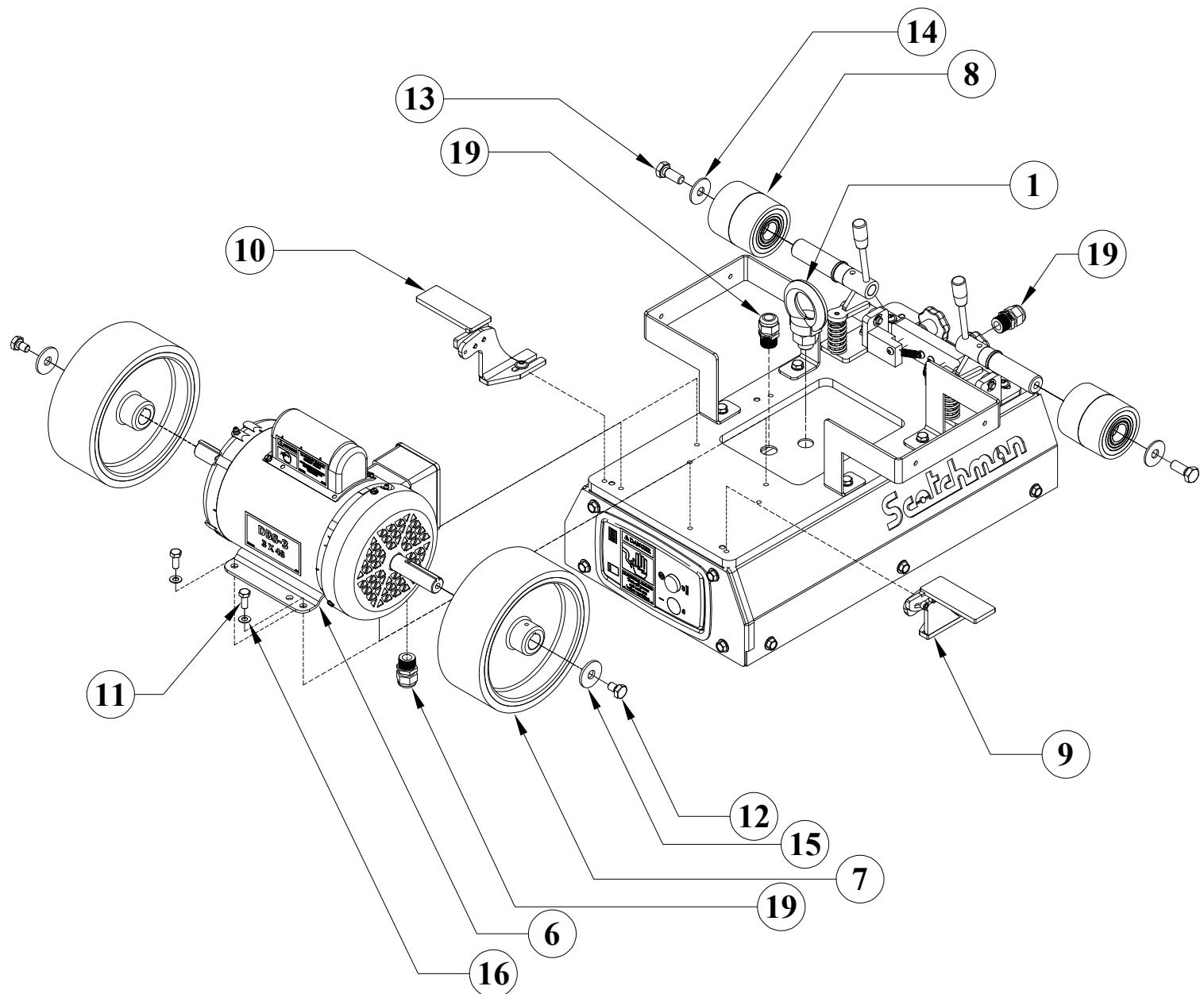
<b>ITEM</b>	<b>PART #</b>	<b>DESCRIPTION</b>
<b>1</b>	<b>011311</b>	<b>CONTACTOR IEC 18A 3 N.O. POLE 208-240VAC 50/60HZ</b>
<b>2</b>	<b>011306</b>	<b>WEG THERMAL OVERLOAD RELAY 5.6-8.0A</b>
<b>3</b>	<b>014405</b>	<b>STAINLESS BACK PLATE ASSY</b>
<b>4</b>	<b>073660</b>	<b>M8 X 12MM DIN912 SHCS</b>
<b>5</b>	<b>077864</b>	<b>M5 X 12MM DIN912 SHCS</b>
<b>6</b>	<b>077907</b>	<b>SHROUD EDGE</b>
<b>7</b>	<b>092010</b>	<b>DBS-3 BASE ASSEMBLY</b>
<b>8</b>	<b>092019</b>	<b>DBS-3 CABINET ACCESS PANEL</b>
<b>9</b>	<b>092020</b>	<b>DBS-3 CABINET TOP</b>
<b>10</b>	<b>092021</b>	<b>DBS-3 CABINET BOTTOM</b>
<b>11</b>	<b>092045</b>	<b>DBS-3 S-S BUTTON MOUNTING PLATE</b>
<b>12</b>	<b>092064</b>	<b>220VAC 1PH START/STOP ENCLOSURE</b>
<b>13</b>	<b>201205</b>	<b>M10 X 16MM DIN933 HHCS</b>
<b>14</b>	<b>214012</b>	<b>M10 DIN125 REGULAR WASHER</b>
<b>15</b>	<b>224105</b>	<b>M8 X 16MM DIN-BN73 WLCS</b>
<b>16</b>	<b>234008</b>	<b>M5 DIN934 HEX NUT</b>
<b>17</b>	<b>562501</b>	<b>PG16 LIQUID CORD CONN</b>



**FIGURE 6.2**

## **6.3 Sander Sub Assembly**

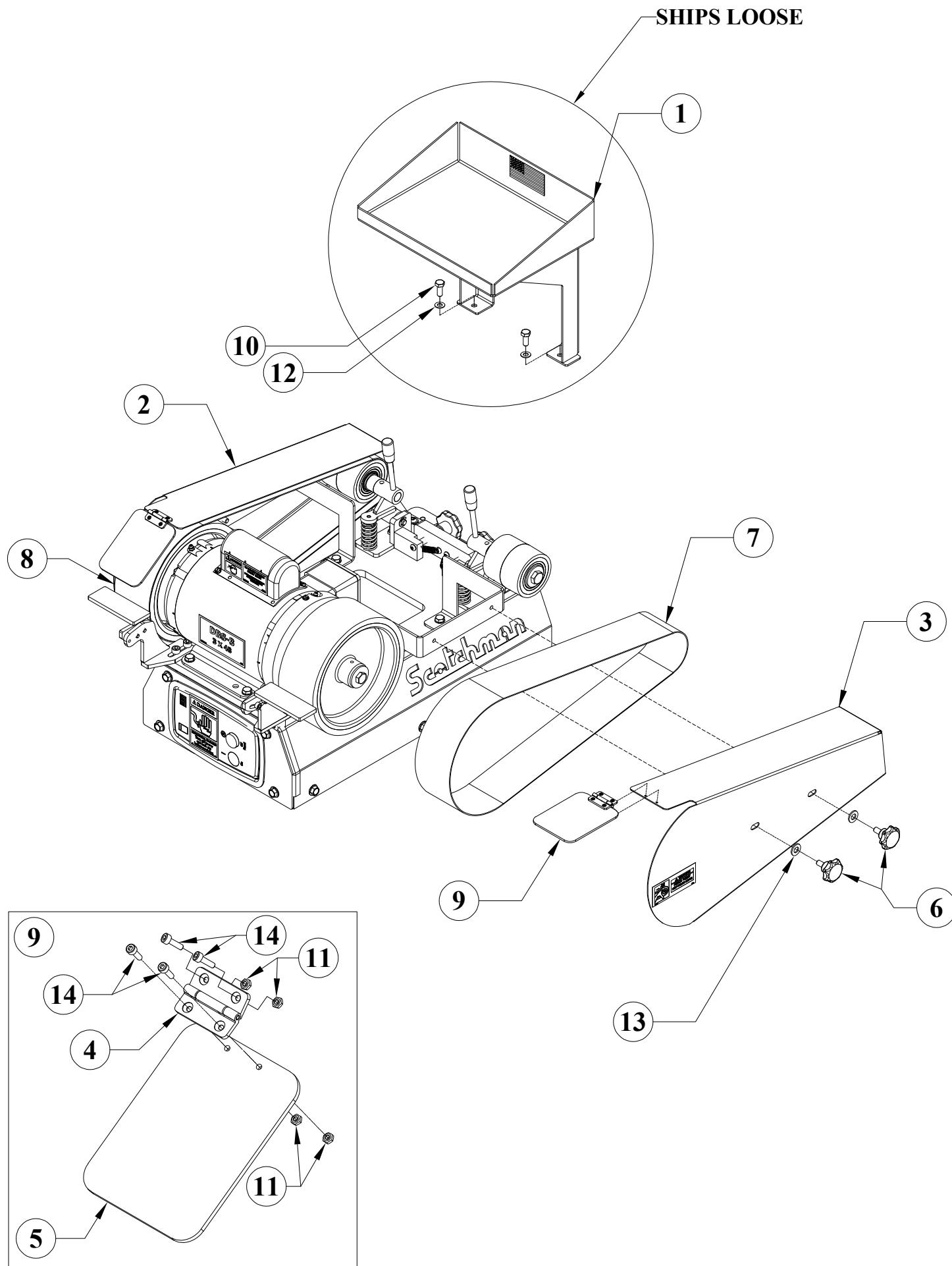
<b>ITEM</b>	<b>PART #</b>	<b>DESCRIPTION</b>
<b>1</b>	<b>073692</b>	<b>M20 DIN 580 EYE BOLT</b>
<b>2</b>	<b>092024</b>	<b>DBS-3 TOOL REST BASE RH</b>
<b>3</b>	<b>092025</b>	<b>DBS-3 TOOL REST RH</b>
<b>4</b>	<b>092026</b>	<b>DBS-3 TOOL REST LH</b>
<b>5</b>	<b>092027</b>	<b>DBS-3 TOOL REST BASE LH</b>
<b>6</b>	<b>092061</b>	<b>1HP 115/230V 60 HZ DOUBLE SHAFT MOTOR</b>
<b>7</b>	<b>092065</b>	<b>DBS-3 8" X 3" CONTACT WHEEL</b>
<b>8</b>	<b>092068</b>	<b>DBS-3 3" X 3" IDLER WHEEL</b>
<b>9</b>	<b>092113</b>	<b>DBS-3 TOOL REST ASSEMBLY RH SALES</b>
<b>10</b>	<b>092114</b>	<b>DBS-3 TOOL REST ASSEMBLY LH SALES</b>
<b>11</b>	<b>201138</b>	<b>M8 X 16MM DIN933 HHCS</b>
<b>12</b>	<b>201205</b>	<b>M10 X 16MM DIN933 HHCS</b>
<b>13</b>	<b>203212</b>	<b>M10 X 30MM DIN933 HHCS</b>
<b>14</b>	<b>213012</b>	<b>M10 DIN9021 BLACK WASHER</b>
<b>15</b>	<b>213014</b>	<b>M12 DIN9021 LARGE WASHER</b>
<b>16</b>	<b>214011</b>	<b>M8 DIN125 REGULAR WASHER</b>
<b>17</b>	<b>220060</b>	<b>M8 X 16MM ISO 7380-2 FLANGED BHCS</b>
<b>18</b>	<b>221010</b>	<b>M6 X 16MM DIN912 SHCS</b>
<b>19</b>	<b>562501</b>	<b>PG16 LIQUID CORD CONN</b>



**FIGURE 6.3**

## 6.4 Sander Assembly

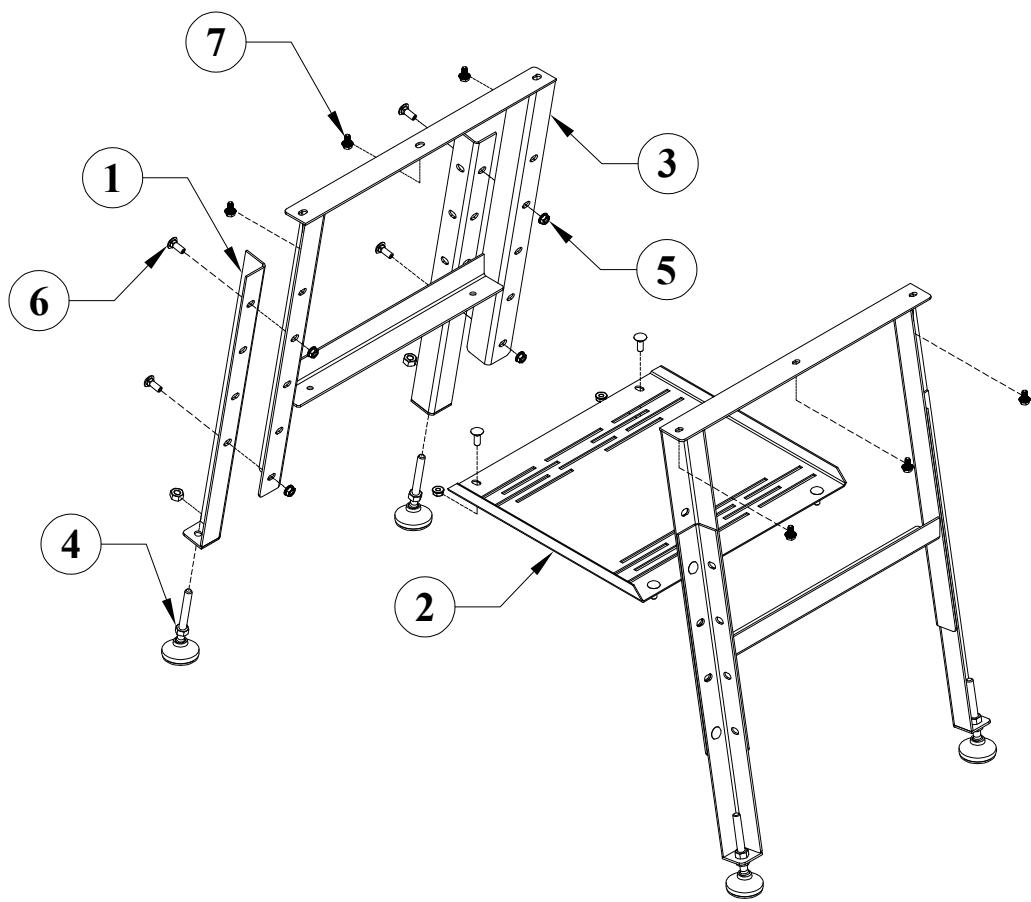
<b>ITEM</b>	<b>PART #</b>	<b>DESCRIPTION</b>
<b>1</b>	<b>092014</b>	<b>DBS-3 PARTS TRAY</b>
<b>2</b>	<b>092043</b>	<b>DBS-3 BELT GUARD (LH)</b>
<b>3</b>	<b>092044</b>	<b>DBS-3 BELT GUARD (RH)</b>
<b>4</b>	<b>092072</b>	<b>1-1/2" FRINCTION HINGE</b>
<b>5</b>	<b>092073</b>	<b>DBS-3 LEXAN SPARK SHIELD</b>
<b>6</b>	<b>092079</b>	<b>DBS-3 BELT GUARD KNOB</b>
<b>7</b>	<b>092081</b>	<b>3 X 48" MED NON WOVEN BELT</b>
<b>8</b>	<b>092084</b>	<b>3 X 48" 36 GRIT SANDING BELT</b>
<b>9</b>	<b>092115</b>	<b>DBS-3 CHIP GUARD ASSEMBLY</b>
<b>10</b>	<b>201138</b>	<b>M8 X 16MM DIN933 HHCS</b>
<b>11</b>	<b>208000</b>	<b>M3 DIN934 HEX NUT</b>
<b>12</b>	<b>214011</b>	<b>M8 DIN125 REGULAR WASHER</b>
<b>13</b>	<b>214012</b>	<b>M10 DIN125 REGULAR WASHER</b>
<b>14</b>	<b>220100</b>	<b>M3 X 10MM DIN912 SHCS</b>



## FIGURE 6.4

## **6.5 Stand Assembly**

<b>ITEM</b>	<b>PART #</b>	<b>DESCRIPTION</b>
<b>1</b>	<b>092051</b>	<b>DBS-3 LOWER LEG PAINTED</b>
<b>2</b>	<b>092052</b>	<b>DBS-3 LOWER PARTS TRAY</b>
<b>3</b>	<b>092055</b>	<b>DBS-3 TOP LEG</b>
<b>4</b>	<b>092071</b>	<b>M12 X 100MM LEVELING FEET</b>
<b>5</b>	<b>111000</b>	<b>3/8-16 SERRATED FLANGE LOCKNUT</b>
<b>6</b>	<b>130210</b>	<b>3/8-16 X 1 CARRIAGE BOLT ZINC</b>
<b>7</b>	<b>224105</b>	<b>M8 X 16MM DIN-BN73 WLCS</b>



**FIGURE 6.5**

## **7.0 Technical Data**

### **7.1 Technical Specifications**

<b>Abrasive Belts</b>	<b>(1X) 3" x 48" Sanding Belt (36 Grit)</b>
	<b>(1X) 3" x 48" Non-Woven Med. Finishing Belt (180 Grit)</b>
<b>Motor</b>	<b>1.0 HP</b>
<b>Voltages</b>	<b>1 PH 220V 60 Hz</b>
<b>Class</b>	<b>NEMA F</b>
<b>Rating-Duty</b>	<b>40C AMB-CONT</b>
<b>RPM</b>	<b>1750</b>
<b>Amp</b>	<b>6.3</b>
<b>Power Factor</b>	<b>.69</b>
<b>Belt Speed (FPS)</b>	<b>60</b>
<b>Contact Wheel</b>	<b>8" x 3"</b>
<b>Weight (lbs.)</b>	<b>200</b>
	<b>Toolless Belt Changing/Tensioning</b>
	<b>Adjustable Stand and Leveling Feet</b>

## **8.0 AVAILABLE BELTS**

**NOTE:** This machine comes standard with one 36 grit Aluminum Oxide Sanding Belt and one Medium (180 grit) Non-Woven Scotchbrite Belt.

Other Sanding Belt grits (24 - 400) not listed can be ordered from the factory.

Rough (100 grit), Extra Fine (240 grit), and Ultra Fine (400 grit) Non-Woven Belts also available. Call to inquire for more information.

<b><u>Item</u></b>	<b><u>Length / Grit</u></b>	<b><u>Part number</u></b>	<b><u>Packaging</u></b>
* <b>Aluminum Oxide</b>	<b>3" x 48" / 36</b>	<b>092084</b>	<b>1 box (10 belts)</b>
<b>Aluminum Oxide</b>	<b>3" x 48" / 60</b>	<b>092082</b>	<b>1 box (10 belts)</b>
<b>Non-Woven Belts</b>	<b>3" x 48" / FINE</b>	<b>092083</b>	<b>1 box (10 belts)</b>
* <b>Non-Woven Belts</b>	<b>3" x 48" / MED</b>	<b>092081</b>	<b>1 box (10 belts)</b>

\* Denotes belts that come standard with machine.

**Scotchman<sup>®</sup> Industries, Inc.**

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