

PRICES FOR #20 PUNCHES & DIES

JANUARY 1, 2025 PRICE LIST

FIRST EDITION

RETAIL PRICES ARE SUBJECT TO CHANGE WITHOUT NOTICE.

All Prices Are F.O.B. Philip, South Dakota.

Minimum Order \$25.00 (Net).

#20 K SERIES OF PUNCHES & DIES FOR MODELS:

**207, 314, 424, 314C6, 314T, 4014C, 4014T, 4014CM, 4014TM,
PORTA-FAB 45, 5014CM, 5014TM, 50514CM, 5014ET & 50514EC**

**SCOTCHMAN INDUSTRIES, INC.
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PHILIP, SOUTH DAKOTA 57567 U.S.A.**

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#20 PUNCH & DIE PACKAGES (**ABSOLUTELY NO SUBSTITUTIONS!**)

PART #002505	
ROUND PUNCH & DIE PACKAGE-12 SETS (16th Sizes)	
SIZES (INCH)	LIST PRICE
5/16, 3/8, 7/16, 1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1	\$552.00
SNAP RING REMOVAL TOOL	\$68.00
TOTAL INDIVIDUAL PRICE =	\$620.00
PACKAGE PRICE =	\$425.00
YOUR SAVINGS =	\$195.00

PART #002506	
ROUND PUNCH & DIE PACKAGE-12 SETS (32nd Sizes)	
SIZES (INCH)	LIST PRICE
11/32, 13/32, 15/32, 17/32, 19/32, 21/32, 23/32, 25/32, 27/32, 29/32, 31/32, 1-1/32	\$558.00
SNAP RING REMOVAL TOOL	\$68.00
TOTAL INDIVIDUAL PRICE =	\$626.00
PACKAGE PRICE =	\$425.00
YOUR SAVINGS =	\$201.00

PART #002509	
ROUND PUNCH & DIE PACKAGE-12 SETS (Metric Sizes)	
SIZES (MILLIMETER)	LIST PRICE
8, 10, 12, 14, 16, 18, 20, 22, 24, 28, 30, 32	\$570.00
SNAP RING REMOVAL TOOL	\$68.00
TOTAL INDIVIDUAL PRICE =	\$638.00
PACKAGE PRICE =	\$475.00
YOUR SAVINGS =	\$163.00

PART #002507		
DELUXE PUNCH & DIE PACKAGE-28 SETS		
SHAPE	SIZE	LIST PRICE
ROUND PUNCH & DIE:	9/32	\$46.00
	11/32	\$46.00
	13/32	\$46.00
	15/32	\$46.00
	17/32	\$46.00
	19/32	\$46.00
	21/32	\$46.00
	23/32	\$46.00
	25/32	\$46.00
	27/32	\$46.00
	29/32	\$46.00
	31/32	\$46.00
ROUND PUNCH & DIE:	1-1/32	\$52.00
	1-1/8	\$52.00
	1-1/4	\$52.00
SQUARE PUNCH & DIE:	3/8	\$140.00
	1/2	\$140.00
	5/8	\$140.00
	3/4	\$165.00
OVAL PUNCH & DIE:	5/16 x 3/4	\$94.00
	7/16 x 3/4	\$94.00
	9/16 x 3/4	\$94.00
	5/16 x 1	\$94.00
	7/16 x 1	\$94.00
	9/16 x 1	\$94.00
	5/16 x 1-1/4	\$123.00
	7/16 x 1-1/4	\$123.00
9/16 x 1-1/4	\$123.00	
SNAP RING REMOVAL TOOL		\$68.00
TOTAL INDIVIDUAL PRICE =		\$2,294.00
PACKAGE PRICE =		\$1,350.00
YOUR SAVINGS =		\$944.00

SNAP RING REMOVAL TOOL	001600	\$68.00
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#20 ROUND PUNCHES & DIES - STOCKING SIZES

PUNCH SIZE	PART #	RETAIL PRICE*
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1/8	001700	\$21.00
5/32	001702	\$21.00
3/16	001704	\$21.00
13/64	001980	\$21.00
7/32	001706	\$21.00
1/4	001708	\$21.00
17/64	001982	\$21.00
9/32	001710	\$21.00
5/16	001712	\$21.00
11/32	001714	\$21.00
3/8	001716	\$21.00
13/32	001718	\$21.00
7/16	001720	\$21.00
15/32	001722	\$21.00
1/2	001724	\$21.00
17/32	001726	\$21.00
9/16	001728	\$21.00
19/32	001730	\$21.00
5/8	001732	\$21.00
21/32	001734	\$21.00
11/16	001736	\$21.00
23/32	001738	\$21.00
3/4	001740	\$21.00
25/32	001742	\$21.00
13/16	001744	\$21.00
27/32	001746	\$21.00
7/8	001748	\$21.00
29/32	001750	\$21.00
15/16	001752	\$21.00
31/32	001754	\$21.00
1	001756	\$21.00
1-1/32	001758	\$27.00
1-1/16	001760	\$27.00
1-1/8	001762	\$27.00
1-3/16	001764	\$27.00
1-1/4	001766	\$27.00

DIE SIZE	PART #	RETAIL PRICE*
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1/8	001701	\$25.00
5/32	001703	\$25.00
3/16	001705	\$25.00
13/64	001981	\$25.00
7/32	001707	\$25.00
1/4	001709	\$25.00
17/64	001983	\$25.00
9/32	001711	\$25.00
5/16	001713	\$25.00
11/32	001715	\$25.00
3/8	001717	\$25.00
13/32	001719	\$25.00
7/16	001721	\$25.00
15/32	001723	\$25.00
1/2	001725	\$25.00
17/32	001727	\$25.00
9/16	001729	\$25.00
19/32	001731	\$25.00
5/8	001733	\$25.00
21/32	001735	\$25.00
11/16	001737	\$25.00
23/32	001739	\$25.00
3/4	001741	\$25.00
25/32	001743	\$25.00
13/16	001745	\$25.00
27/32	001747	\$25.00
7/8	001749	\$25.00
29/32	001751	\$25.00
15/16	001753	\$25.00
31/32	001755	\$25.00
1	001757	\$25.00
1-1/32	001759	\$25.00
1-1/16	001761	\$25.00
1-1/8	001763	\$25.00
1-3/16	001765	\$25.00
1-1/4	001767	\$25.00

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#82 ROUND OFFSET DIES - STOCKING SIZES

Note: All #82 eccentric dies are 1/32" larger than the punch size.

When ordering, you must specify punch size.

Example: #20 - 1/2" punch will need #82 - 17/32" eccentric die.

DIE SIZE	PART #	RETAIL PRICE*
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DIE SIZE	PART #	RETAIL PRICE*
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9/32	023004	\$31.00
5/16	023005	\$31.00
11/32	023006	\$31.00
3/8	023007	\$31.00
13/32	023008	\$31.00
7/16	023009	\$31.00
15/32	023010	\$31.00
1/2	023011	\$31.00
17/32	023012	\$31.00
9/16	023013	\$31.00
19/32	023014	\$31.00

5/8	023015	\$31.00
21/32	023016	\$31.00
11/16	023017	\$31.00
23/32	023018	\$31.00
3/4	023019	\$31.00
25/32	023020	\$31.00
13/16	023021	\$31.00
27/32	023022	\$31.00
7/8	023023	\$31.00
29/32	023024	\$31.00

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#20 ROUND METRIC PUNCHES & DIES - STOCKING SIZES

PUNCH SIZE	PART #	RETAIL PRICE*
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DIE SIZE	PART #	RETAIL PRICE*
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5mm	021106	\$21.00
6mm	021110	\$21.00
7mm	021114	\$21.00
8mm	021118	\$21.00
9mm	021122	\$21.00
10mm	021126	\$21.00
11mm	021130	\$21.00
12mm	021134	\$21.00
13mm	021138	\$21.00
14mm	021142	\$21.00
15mm	021146	\$21.00
16mm	021150	\$21.00
17mm	021154	\$21.00
18mm	021158	\$21.00
19mm	021162	\$21.00
20mm	021166	\$21.00
21mm	021170	\$21.00
22mm	021174	\$21.00
23mm	021178	\$21.00
24mm	021182	\$21.00
25mm	021186	\$21.00
26mm	021190	\$27.00
27mm	021194	\$27.00
28mm	021198	\$27.00
29mm	021202	\$27.00
30mm	021206	\$27.00
31mm	021210	\$27.00
32mm	021214	\$27.00

5mm	021107	\$25.00
6mm	021111	\$25.00
7mm	021115	\$25.00
8mm	021119	\$25.00
9mm	021123	\$25.00
10mm	021127	\$25.00
11mm	021131	\$25.00
12mm	021135	\$25.00
13mm	021139	\$25.00
14mm	021143	\$25.00
15mm	021147	\$25.00
16mm	021151	\$25.00
17mm	021155	\$25.00
18mm	021159	\$25.00
19mm	021163	\$25.00
20mm	021167	\$25.00
21mm	021171	\$25.00
22mm	021175	\$25.00
23mm	021179	\$25.00
24mm	021183	\$25.00
25mm	021187	\$25.00
26mm	021191	\$25.00
27mm	021195	\$25.00
28mm	021199	\$25.00
29mm	021203	\$25.00
30mm	021207	\$25.00
31mm	021211	\$25.00
32mm	021215	\$25.00

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FOR SAFE & POSITIVE PUNCH ALIGNMENT.

#20 OVAL PUNCHES & DIES - STOCKING SIZES

PUNCH SIZE	PART #	RETAIL PRICE*
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DIE SIZE	PART #	RETAIL PRICE*
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1/4 x 1/2	001900	\$47.00
9/32 x 1/2	001801	\$47.00
1/4 x 3/4	001902	\$47.00
9/32 x 3/4	001803	\$47.00
5/16 x 3/4	001908	\$47.00
11/32 x 3/4	001914	\$47.00
3/8 x 3/4	001805	\$47.00
13/32 x 3/4	001807	\$47.00
7/16 x 3/4	001809	\$47.00
15/32 x 3/4	001811	\$47.00
1/2 x 3/4	001813	\$47.00
17/32 x 3/4	001815	\$47.00
9/16 x 3/4	001817	\$47.00
1/4 x 1	001904	\$47.00
9/32 x 1	001819	\$47.00
5/16 x 1	001910	\$47.00
11/32 x 1	001916	\$47.00
3/8 x 1	001821	\$47.00
13/32 x 1	001823	\$47.00
7/16 x 1	001825	\$47.00
15/32 x 1	001827	\$47.00
1/2 x 1	001829	\$47.00
17/32 x 1	001831	\$47.00
9/16 x 1	001833	\$47.00

1/4 x 1/2	001901	\$47.00
9/32 x 1/2	001802	\$47.00
1/4 x 3/4	001903	\$47.00
9/32 x 3/4	001804	\$47.00
5/16 x 3/4	001909	\$47.00
11/32 x 3/4	001915	\$47.00
3/8 x 3/4	001806	\$47.00
13/32 x 3/4	001808	\$47.00
7/16 x 3/4	001810	\$47.00
15/32 x 3/4	001812	\$47.00
1/2 x 3/4	001814	\$47.00
17/32 x 3/4	001816	\$47.00
9/16 x 3/4	001818	\$47.00
1/4 x 1	001905	\$47.00
9/32 x 1	001820	\$47.00
5/16 x 1	001911	\$47.00
11/32 x 1	001917	\$47.00
3/8 x 1	001822	\$47.00
13/32 x 1	001824	\$47.00
7/16 x 1	001826	\$47.00
15/32 x 1	001828	\$47.00
1/2 x 1	001830	\$47.00
17/32 x 1	001832	\$47.00
9/16 x 1	001834	\$47.00

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FOR SAFE & POSITIVE PUNCH ALIGNMENT.**

#20 OVAL PUNCHES & DIES - STOCKING SIZES (CONT'D)

PUNCH SIZE	PART #	RETAIL PRICE*
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DIE SIZE	PART #	RETAIL PRICE*
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5/8 x 1	001922	\$47.00
21/32 x 1	001835	\$47.00
11/16 x 1	001926	\$47.00
23/32 x 1	001960	\$47.00
3/4 x 1	001930	\$47.00
25/32 x 1	001837	\$47.00
13/16 x 1	001934	\$47.00
1/4 x 1-1/4	001906	\$73.00
5/16 x 1-1/4	001912	\$73.00
3/8 x 1-1/4	001918	\$73.00
13/32 x 1-1/4	001920	\$73.00
7/16 x 1-1/4	001839	\$73.00
15/32 x 1-1/4	001841	\$73.00
1/2 x 1-1/4	001843	\$73.00
17/32 x 1-1/4	001845	\$73.00
9/16 x 1-1/4	001847	\$73.00
5/8 x 1-1/4	001924	\$73.00
21/32 x 1-1/4	001849	\$73.00
11/16 x 1-1/4	001928	\$73.00
3/4 x 1-1/4	001932	\$73.00
25/32 x 1-1/4	001851	\$73.00
13/16 x 1-1/4	001936	\$73.00

5/8 x 1	001923	\$47.00
21/32 x 1	001836	\$47.00
11/16 x 1	001927	\$47.00
23/32 x 1	001961	\$47.00
3/4 x 1	001931	\$47.00
25/32 x 1	001838	\$47.00
13/16 x 1	001935	\$47.00
1/4 x 1-1/4	001907	\$50.00
5/16 x 1-1/4	001913	\$50.00
3/8 x 1-1/4	001919	\$50.00
13/32 x 1-1/4	001921	\$50.00
7/16 x 1-1/4	001840	\$50.00
15/32 x 1-1/4	001842	\$50.00
1/2 x 1-1/4	001844	\$50.00
17/32 x 1-1/4	001846	\$50.00
9/16 x 1-1/4	001848	\$50.00
5/8 x 1-1/4	001925	\$50.00
21/32 x 1-1/4	001850	\$50.00
11/16 x 1-1/4	001929	\$50.00
3/4 x 1-1/4	001933	\$50.00
25/32 x 1-1/4	001852	\$50.00
13/16 x 1-1/4	001937	\$50.00

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#20 SQUARE PUNCHES & DIES - STOCKING SIZES

PUNCH SIZE	PART #	RETAIL PRICE*
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1/4	001962	\$50.00
9/32	001769	\$50.00
5/16	001938	\$50.00
11/32	001855	\$50.00
3/8	001771	\$50.00
13/32	001773	\$50.00
7/16	001775	\$50.00
15/32	001777	\$50.00
1/2	001779	\$50.00
17/32	001781	\$50.00
9/16	001783	\$50.00
19/32	001964	\$50.00
5/8	001950	\$50.00
21/32	001785	\$50.00
11/16	001952	\$50.00
23/32	001857	\$70.00
3/4	001954	\$70.00
25/32	001787	\$70.00
13/16	001956	\$70.00
27/32	001859	\$70.00
7/8	001958	\$70.00
29/32	001861	\$70.00
1	001789	\$90.00
1-1/32	001948	\$90.00

DIE SIZE	PART #	RETAIL PRICE*
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1/4	001963	\$90.00
9/32	001770	\$90.00
5/16	001939	\$90.00
11/32	001856	\$90.00
3/8	001772	\$90.00
13/32	001774	\$90.00
7/16	001776	\$90.00
15/32	001778	\$90.00
1/2	001780	\$90.00
17/32	001782	\$90.00
9/16	001784	\$90.00
19/32	001965	\$90.00
5/8	001951	\$90.00
21/32	001786	\$90.00
11/16	001953	\$95.00
23/32	001858	\$95.00
3/4	001955	\$95.00
25/32	001788	\$95.00
13/16	001957	\$95.00
27/32	001860	\$95.00
7/8	001959	\$105.00
29/32	001862	\$105.00
1	001790	\$105.00
1-1/32**	001949	\$180.00

**** 2-5/8" O.D. DIE, REQUIRES 2-5/8" DIE HOLDER**

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#20 CORNER TURNING PUNCHES & DIES - STOCKING SIZES

PUNCH SIZE	PART #	RETAIL PRICE*
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DIE SIZE	PART #	RETAIL PRICE*
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1/2 001873 (SOLD AS SET ONLY)

3/4 001973 (SOLD AS SET ONLY)

1/2 001874 \$185.00

3/4** 001974 \$480.00

** 2-5/8" O.D. DIE, REQUIRES 2-5/8" DIE HOLDER

#20 HEXAGON PUNCHES & DIES - STOCKING SIZES

7/16 001867 \$80.00

1/2 001968 \$80.00

11/16 001989 \$80.00

3/4 001993 \$80.00

7/16 001868 \$105.00

1/2 001969 \$105.00

11/16 001990 \$105.00

3/4 001994 \$105.00

#20 PICKET PUNCHES & DIES - STOCKING SIZES

5/8 001877 \$130.00

3/4 001879 \$165.00

5/8 001878 \$115.00

3/4 001880 \$115.00

#20 TRIMMING & CUT-OFF PUNCHES & DIES - STOCKING SIZES

3/4 001975 \$330.00

1 001875 \$330.00

3/4** 001976 \$190.00

1** 001876 \$220.00

** 2-5/8" O.D. DIE, REQUIRES 2-5/8" DIE HOLDER

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#20 SPECIAL PUNCHES & DIES - NON-STOCKING SIZES

SPECIAL ROUNDS	RETAIL PRICE*		
	PUNCH	DIE	SET
SIZES FROM			
1/8" to 1-15/64" (4mm to 31mm) 2" OD Die	\$70.00	\$70.00	\$140.00
1-17/64" to 1-5/16" (32mm to 34mm) 2" OD Die	\$85.00	\$85.00	\$170.00
1-11/32" to 1-23/32" (35mm to 44mm) 2-5/8" OD Die	\$130.00	\$130.00	\$260.00
1-3/4" to 2-1/4" (45mm to 57mm) 4 X 6 Die	\$155.00	\$255.00	\$410.00

SPECIAL ROUND ECCENTRIC DIES 1/8 THRU 31/32 \$105.00

SPECIAL OVALS - 1/8" Is The Smallest Width

SIZES FROM			
1/8" to 1" (4mm to 26mm) 2" OD Die	\$100.00	\$100.00	\$200.00
1-1/64" to 1-5/16" (27mm to 33mm) 2" OD Die	\$115.00	\$155.00	\$270.00
1-21/64" to 1-13/16" (34mm to 46mm) 2-5/8" OD Die	\$130.00	\$165.00	\$295.00
1-53/64" to 2-1/4" (47mm to 57mm) 4 X 6 Die	\$180.00	\$280.00	\$460.00

SPECIAL OVAL ECCENTRIC DIES

Must Specify Front To Back or Left To Right \$135.00

SPECIAL RECTANGLES & SQUARES - 1/4" Is The Smallest Width

MAXIMUM DIAGONAL			
1" (2" OD Die)	\$115.00	\$130.00	\$245.00
1-3/8" (2" OD Die)	\$130.00	\$130.00	\$260.00
1-3/4" (2-5/8" OD Die)	\$150.00	\$205.00	\$355.00
2" (4 X 6 Die)	\$215.00	\$305.00	\$520.00

SPECIAL HEXAGONS

SIZES FROM			
1/4" to 7/8" (6mm to 22mm) 2" OD Die	\$115.00	\$130.00	\$245.00
57/64" to 1-1/8" (23mm to 28mm) 2" OD Die	\$130.00	\$130.00	\$260.00
1-9/64" to 1-3/16" (29mm to 30mm) 2-5/8" OD Die	\$130.00	\$165.00	\$295.00
1-13/64" to 1-1/2" (31mm to 38mm) 4 X 6 Die	\$160.00	\$300.00	\$460.00
1-33/64" to 1-3/4" (39mm to 45mm) 4 X 6 Die	\$200.00	\$300.00	\$500.00

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#20 SPECIAL PUNCHES & DIES - NON-STOCKING SIZES

SPECIAL CORNER TURNING	RETAIL PRICE*		
	PUNCH	DIE	SET
1/4" Radius (2" OD Die)	(SOLD AS SET ONLY)		\$255.00
3/8" Radius (2" OD Die)	(SOLD AS SET ONLY)		\$255.00
5/8" Radius (2-5/8" OD Die)	(SOLD AS SET ONLY)		\$520.00
1" Radius (4 X 6 Die)	(SOLD AS SET ONLY)		\$615.00

(OTHER SIZES AVAILABLE, PLEASE CALL FOR PRICING!)

SPECIAL TRIM & CUT-OFF - MAX 1/4" THICK MATERIAL

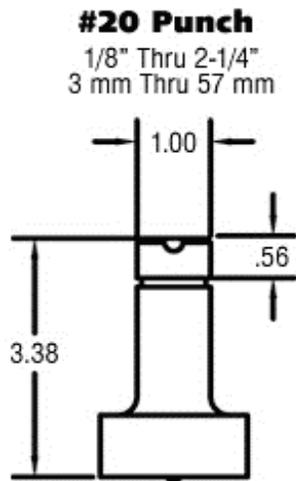
1/2" - RADIUS-9/32" (2" OD Die)	\$350.00	\$180.00	\$530.00
1-1/4" - RADIUS-3/4" (2-5/8" OD Die)	\$395.00	\$240.00	\$635.00
1-1/2" - RADIUS-7/8" (4 X 6 Die)	\$475.00	\$330.00	\$805.00

(OTHER SIZES AVAILABLE, PLEASE CALL FOR PRICING!)

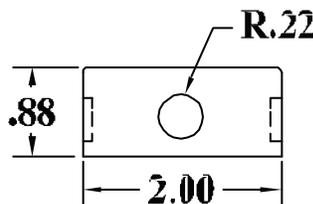
SPECIAL PUNCH & DIE OPTIONS - FOR SPECIALS ONLY

CHISEL POINT - FROM 1/4" to 1-1/2"	ADD	\$100.00
CHISEL POINT - FROM 1-33/64" to 2-1/4"	ADD	\$100.00
BEVEL OFFSET - SAWTOOTH	ADD	\$280.00

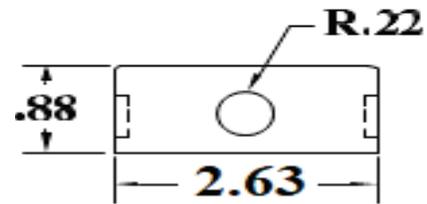
PUNCH & DIE DIMENSIONS



#20 Die



#30 Die



OVER THE YEARS, SCOTCHMAN INDUSTRIES HAS DESIGNED AND MANUFACTURED THOUSANDS OF SPECIAL SIZES AND SHAPES OF PUNCHES AND DIES.

SHOWN BELOW ARE ONLY A FEW OF THE SHAPES, TO GIVE YOU AN IDEA OF WHAT IS AVAILABLE.

IF YOU HAVE AN APPLICATION THAT REQUIRES PUNCHING, FORMING, NOTCHING OR BENDING OF A SPECIAL PART, GIVE US A CALL AT

(800) 843-8844 OR FAX US YOUR DRAWING AT (800) 843-5545.

